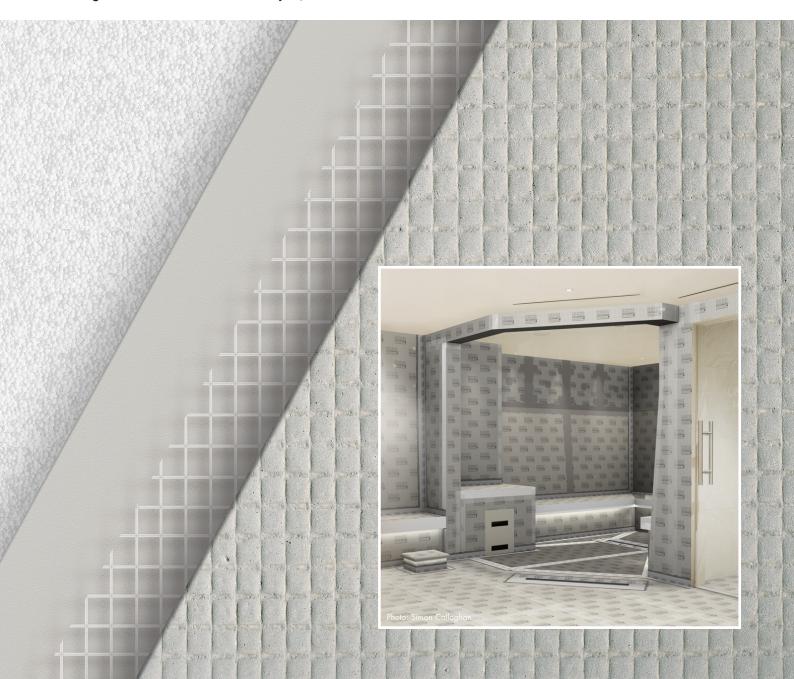


SYSTEMS FOR WELLNESS

 $Programme \cdot effective \ January \ 1, \ 2026$



Welcome to LUX ELEMENTS





The family-owned company LUX ELEMENTS is an experienced specialist in handling polystyrene hard foam and its further processing into secure substrates for bathrooms and wellness areas.

The product range is based on the ground-breaking invention of company founder Herbert Lux, patented

in 1981: 'The Original' – a support element with a core of hard foam and double-sided mortar coating in which a stabilising glass fibre fabric is embedded.

Starting from the construction panel in different thicknesses, the range has been constantly developed and expanded. Today, LUX ELEMENTS offers complete systems for bathroom and shower, private spa and wellness.

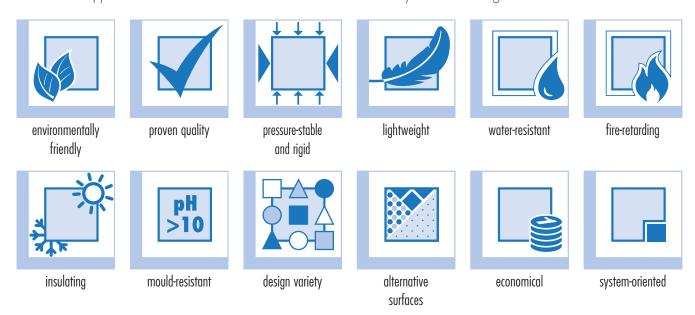


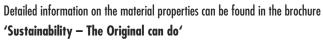


LUX ELEMENTS® — The original

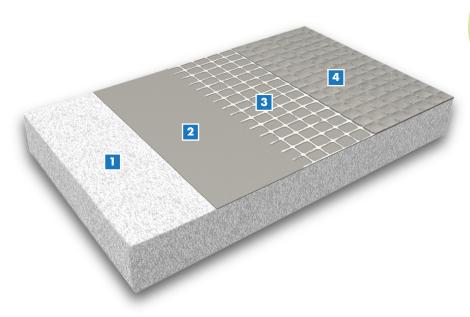
On account of its outstanding physical properties in combination with very good workability, this moisture-resistant and modern building material creates free space for planners, designers, tradesmen and industry – whether in the form of panels, blanks or ready-made products.

Hard foam support elements from LUX ELEMENTS are characterised by these advantages:





(Download from www.luxements.com under Downloads/Information brochure)



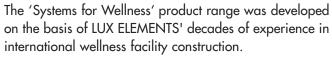


- Polystyrene hard foam (EPS)
- Contact mortar layer
- **3** − Glass fibre fabric
- Coating mortar layer

LUX ELEMENTS — Competence and experience





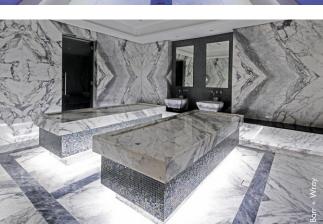


It includes products for the design and installation of individual spa and wellness projects in both the public and private sector.

LUX ELEMENTS offers:

- High quality through the checking of all production stages in our own factory
- Many years of experience in the international public and private spa market
- Standard products for bathrooms and spa areas
- Extendable systems and flexible solutions for every room situation

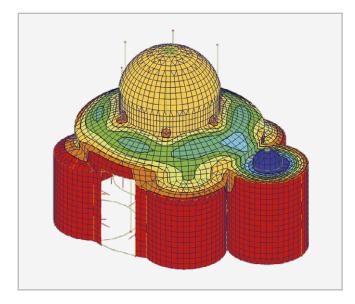




'Systems for Wellness' offers:

- Individual room constructions according to the customer's wishes in flexible sizes; round shapes are also possible
- Products for extending the wellness area, from the shower unit to the relaxation lounger
- Individual design through surface design with tiles, plaster or stopping

LUX ELEMENTS — Services



You need ...

Structural calculations for your room design

LUX ELEMENTS offers:

- Creation of an individual structural calculation based on the specific requirements of your project.
- Support with all technical questions relating to steam baths and similar facilities.

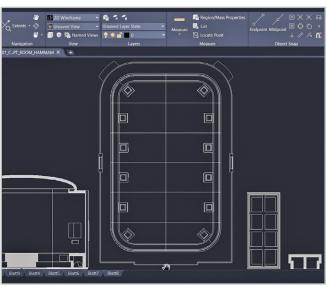


You need ...

Material and surface tests

LUX ELEMENTS offers:

- Test steam bath —
 for long-term testing to determine whether a materialcan
 withstand use in a steam environment without damage
- Load tests –
 e.g., simulation of wheelchair use on a floor surface over 25 years with 200 kg
- Adhesion and compressive strength tests to determine various parameters



You need ...

Technical drawings

LUX ELEMENTS offers:

- Creation of all necessary drawings in the quotation or order phase
- Support with all technical questions relating to steam baths and similar facilities.

LUX ELEMENTS — Systems for ...



Individual room constructions



Baths and pools



Components and wellness products

from page 8 Individual room constructions — LUX ELEMENTS®-CONCEPT ROOM Technical solutions — LUX ELEMENTS®-ADD TE Heating - LUX ELEMENTS®-ADD EH / WH Light - LUX ELEMENTS®-ADD LI Sound - LUX ELEMENTS®-ADD SO from page 58 Walls and floors — LUX ELEMENTS®-CONCEPT POOL-BE Extensions - LUX ELEMENTS®-CONCEPT POOL-EW Technical solutions — LUX ELEMENTS®-CONCEPT POOL-TE Pool heads / overflow channels — LUX ELEMENTS®-CONCEPT POOL-BK Substructures — LUX ELEMENTS®-CONCEPT POOL-UK from page 70 Round shower — LUX ELEMENTS®-RELAX RD Curved shower — LUX ELEMENTS®-RELAX SD Shower units — LUX ELEMENTS®-RELAX SHOWER

Furnishings — LUX ELEMENTS®-FURNITURE

Decorative elements - LUX ELEMENTS®-DECO

Relaxation loungers — LUX ELEMENTS®-RELAX RL

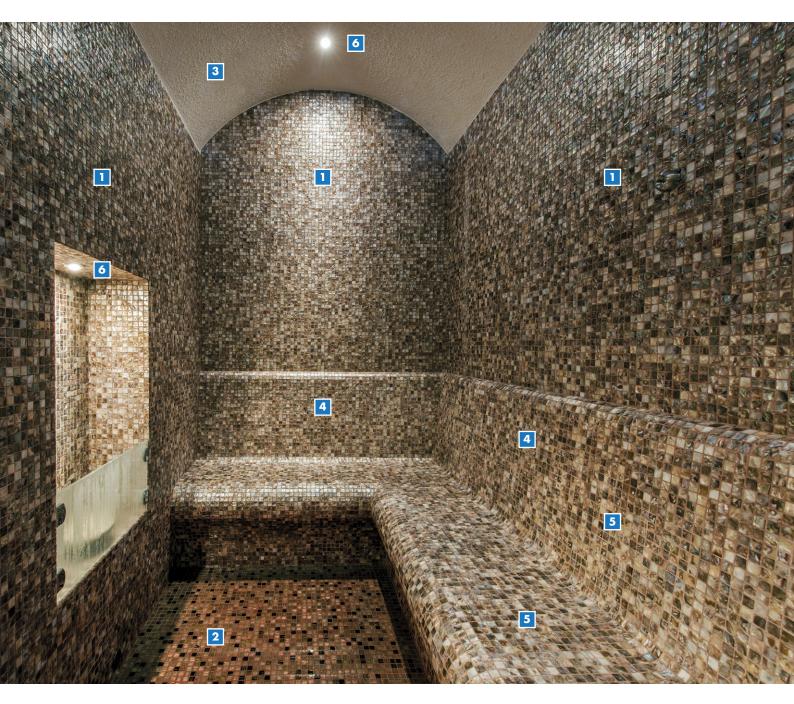
LUX ELEMENTS — Systems for wellness

Individual room constructions

CONCEPT-ROOM is the system for individual room constructions in freely selectable shapes and sizes. Flexibly usable, e.g. as steam bath or cold room, in both the public and private wellness area.

The system enables:

- The combination of pre-designed components and technical articles
- Completely free planning
- The combination of free planning and standard articles



www.luxelements.com

Systems for individual room constructions

Content

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-------------------------------------	-------------------------------

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■ ADD PRO-MAK — Hard plastic insert ADD-TE A — Acceptance of an LED spot mounting sleeve (WDT)		
■ ADD-TE L — Acceptance of an empty conduit		
■ ADD-TE U — Acceptance of a flush-mounted socket (WDT)		
5 Heating — LUX ELEMENTS®-ADD-EH / LUX ELEMENTS®-ADD-WH		
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Sound - LUX ELEMENTS®-ADD-SO		

■ ADD-SO KSW — Structure-borne sound converter

Individual room constructions

CONCEPT-ROOM

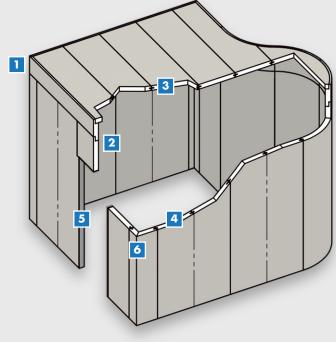


- Freely combinable building kit for cabins consisting of individual components
- Matching heating equipment and lighting
- Complete mounting accessories as a kit, tailored to the cabin dimensions
- Optional technical accessories e.g. steam inlet, installation panel or flush-mounted box



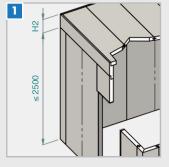


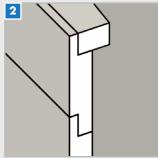
■ Technical information concerning connections



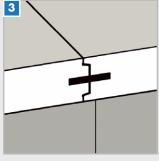
The method of construction for the connection of the individual components ensures decisive advantages:

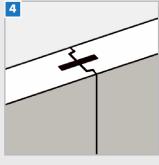
- Fast and simple assembly thanks to optimised fitting accuracy of the elements
- High production accuracy thanks to the use of state-of-the-art cutting technologies



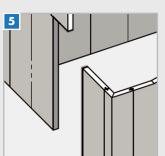


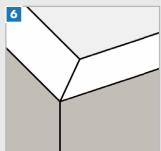
- Flexible wall height: panel length up to 2500 mm, higher walls possible by using wall extension
- Wall extension and roof support with step seam





- Particularly stable panel connection thanks to tongue and groove principle
- Self-levelling panel connection thanks to V-groove





PLEASE NOTE: Design varies depending on the wall thickness, pictures show the design with a wall thickness of 50 mm.

- Stable fastening option for the door profile thanks to ADD PRO-MAK over the entire panel width (circumferential on 3 sides of the door opening)
- Corners glued in the factory



Walls

Hard foam support elements from LUX ELEMENTS enable you to create individual rooms or areas for wellness and spa facilities. The material is suitable for use as a hot, warm or cold air room. It is delivered in segments, which are assembled on site. A sophisticated method of construction for the connection of the individual components ensures high stability.

The final surface design with selected ceramics or plaster produces an individual room that radiates a feeling of harmony and comfort.

These variants are possible for the wall design:

- Straight walls for square or rectangular rooms
- Straight walls combined with glass mounting parts for square or rectangular rooms, combined with glass mounting parts
- Free-form walls for all room shapes



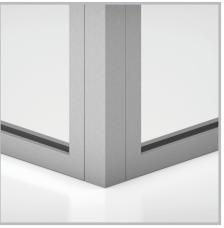
Glass and profile construction

A glass front in conjunction with a glass door creates a transparent room construction with more incidence of light from the outside. In addition, it gives the room a modern look.

The system for glass and profile constructions from LUX ELEMENTS can be combined with hard foam support elements or used on its own.

The range consists of these parts:

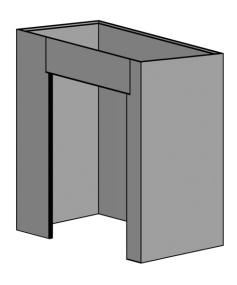
- Aluminium door frames (block profile or flat profile)
- Glass door with drilling for door hinges and handle
- Aluminium door knob or stainless steel handle bar
- Profile construction
- Frame construction
- Glass elements



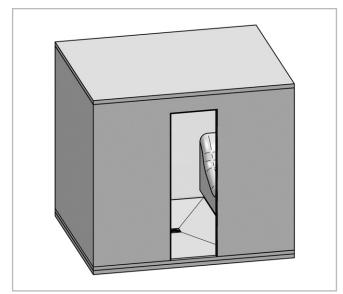


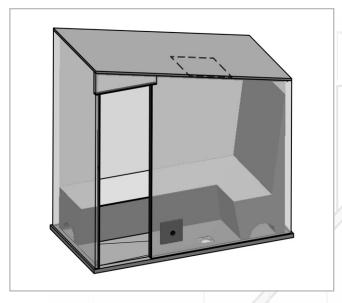
Straight walls

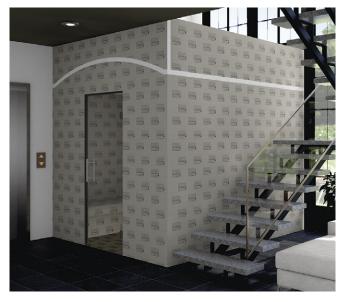
ROOM-WA G

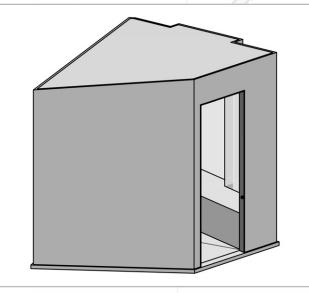


- Walls made of straight hard foam support elements for square or rectangular rooms
- Wall thickness 50 or 80 mm
- Accessories (optional): Individually compiled assembly material



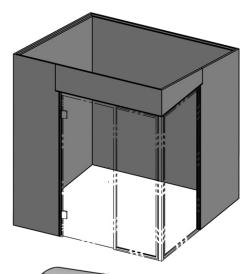




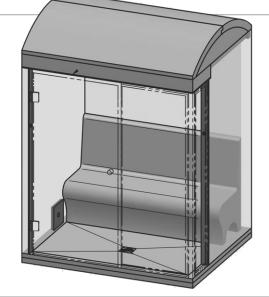


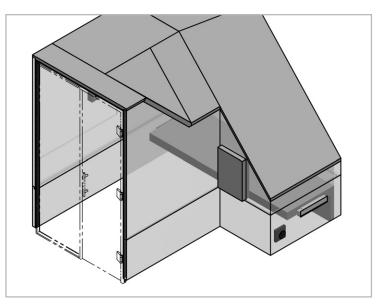
Straight walls combined with glass mounting parts

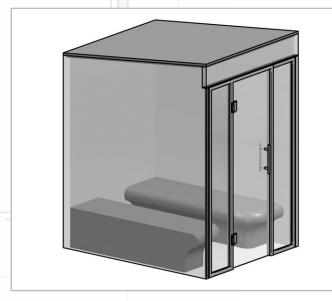
ROOM-WA GF



- Walls made of straight hard foam support elements for square or rectangular rooms, combined with glass mounting parts
- Wall thickness 50 or 80 mm
- Accessories (optional): Individually compiled assembly material



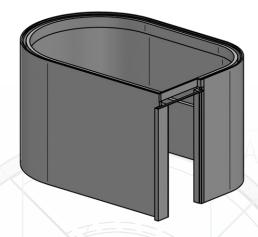




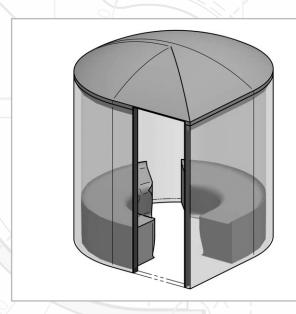


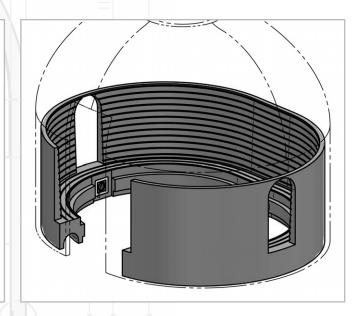
Free-form walls

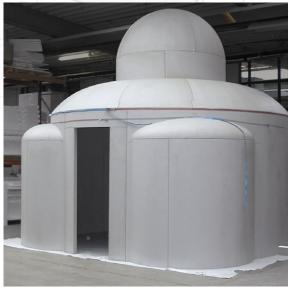
ROOM-WAR

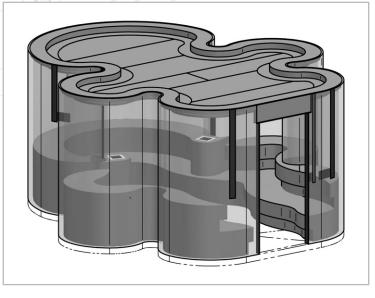


- Walls made of rounded or straight hard foam support elements for all room shapes
- Wall thickness 50 or 80 mm
- Combinable with glass mounting parts
- Accessories (optional): Individually compiled assembly material

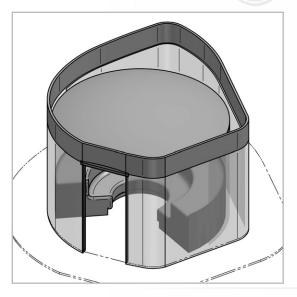


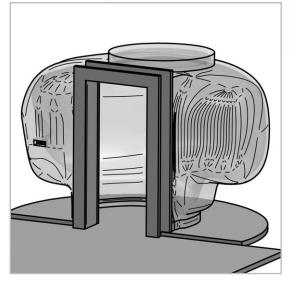




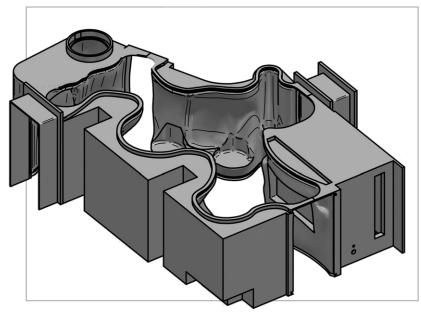


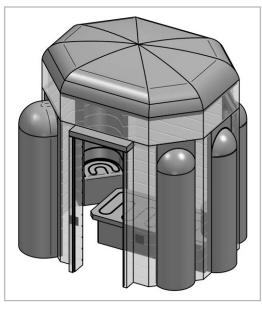
INDIVIDUAL ROOM CONSTRUCTIONS WALLS











Door frames and glass door

CONCEPT-DOOR



Door frames - CONCEPT-DOOR-TZ B/F

- Aluminium door frames, made to measure, anodised, with locking mechanism and hinges for glass doors
- Block profile or flat profile (also available in standard size)
- Surface polished similar to stainless steel

Glass door - CONCEPT-DOOR-GT

- Tempered safety glass (ESG), 8 mm, made to measure or standard size
- Incl. drilling for door knob or handle bar

Door knob - CONCEPT-DOOR-TK

■ Aluminium, Similar to stainless steel, polished

Handle bar - CONCEPT-DOOR-GS

■ Stainless steel, brushed

Surface – **CONCEPT-DOOR-TZ B** and **F**



Surface polished similar to stainless steel, anodised (standard)

PLEASE NOTE: The profile construction is available in this colour (... or on request also in your personal colour of choice).

■ Glass door (ESG) – CONCEPT-DOOR-GT



■ Door knob – CONCEPT-DOOR-TK



■ Handle bar – CONCEPT-DOOR-GS







■ Flat profile – **CONCEPT-DOOR-TZ**



■ Door hinge -CONCEPT-DOOR-TZ B



■ Angle connector -CONCEPT-DOOR-TZ B



■ Door hinge -CONCEPT-DOOR-TZ F

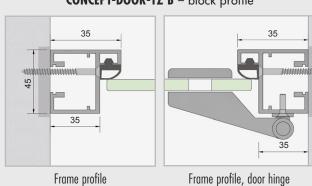


■ Angle connector -CONCEPT-DOOR-TZ F



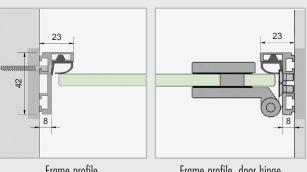
■ Wall connections

CONCEPT-DOOR-TZ B – block profile



Frame profile, door hinge

$\textbf{CONCEPT-DOOR-TZ} \ \textbf{F} - \textbf{flat profile}$



Frame profile

Frame profile, door hinge

Glass and profile constructions

CONCEPT-DOOR GF



Offers individual room constructions the greatest transparency: Combination of profile frames with block frames including glass door hinges as well as 8 mm tempered safety glass (ESG) panes.

Profile construction - CONCEPT-DOOR-GFZ

■ Aluminium, anodised

Frame construction - CONCEPT-DOOR-GFR

Aluminium, anodised, frame profile for window opening

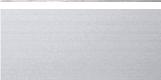
Glass elements - CONCEPT-DOOR-GFG

■ Tempered safety glass (ESG), 8 mm to fit GFZ/GFR combination, if necessary including holes for handle/door knob/door hinge

Oberflächen – CONCEPT-DOOR-GFZ und GFR



Surface polished similar to stainless steel, anodised (standard)



Matt silver EV 1



Paint, white RAL9016



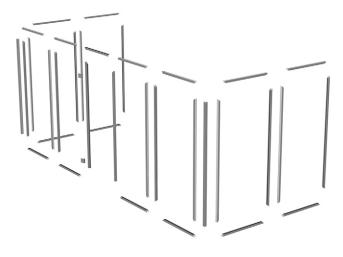
Dark grey metallic metallic DB703



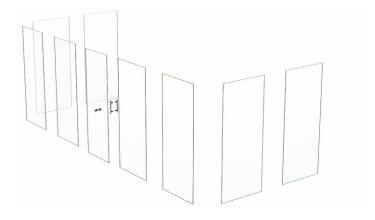
Deep black matt RAL 9005

PLEASE NOTE: The profile constructions are available in these colours: (... or on request also in your personal colour of choice)

■ Profile construction – CONCEPT-DOOR-GFZ

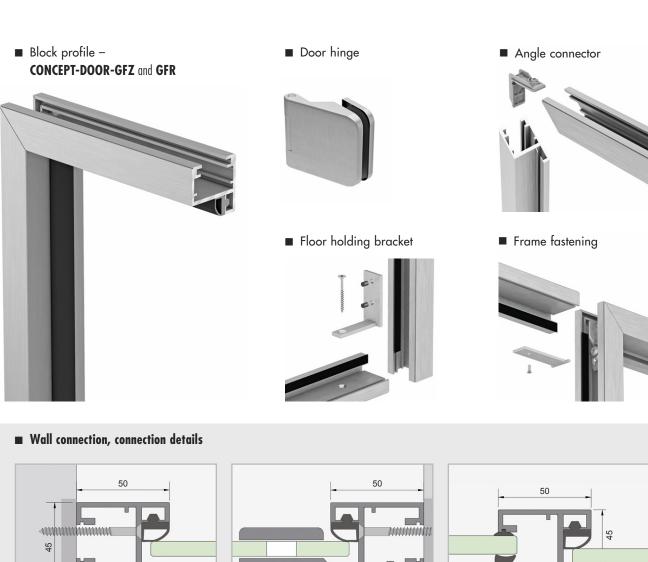


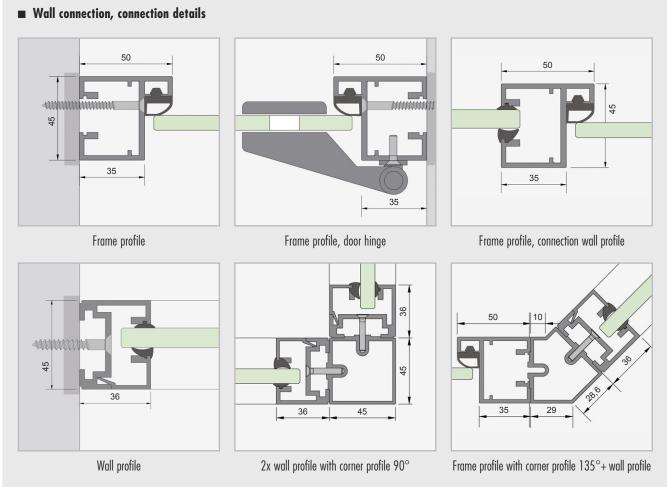
■ Glass elements – CONCEPT-DOOR-GFG



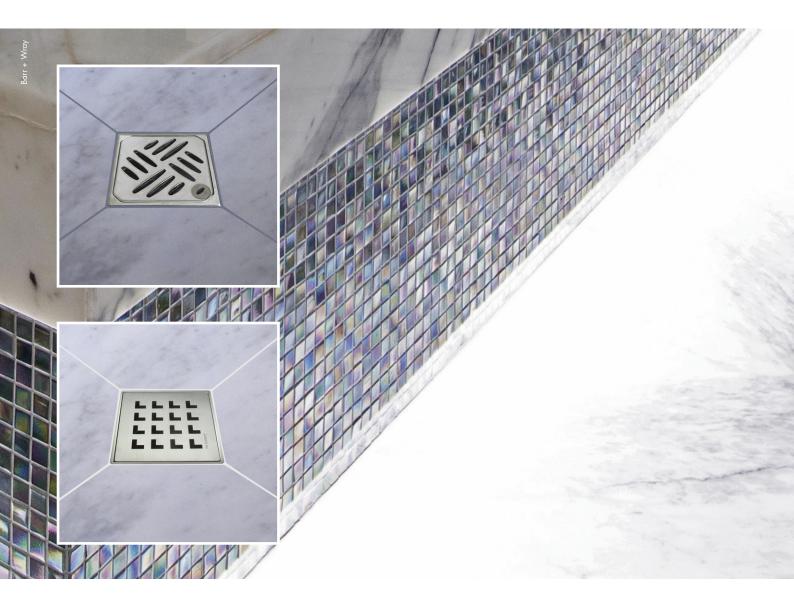
INDIVIDUAL ROOM CONSTRUCTIONS

GLASS AND PROFILE CONSTRUCTIONS







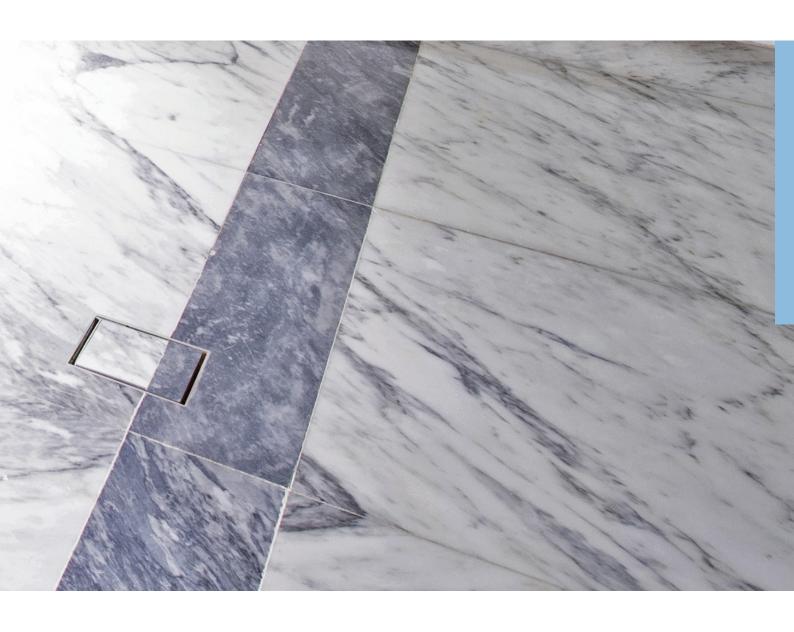


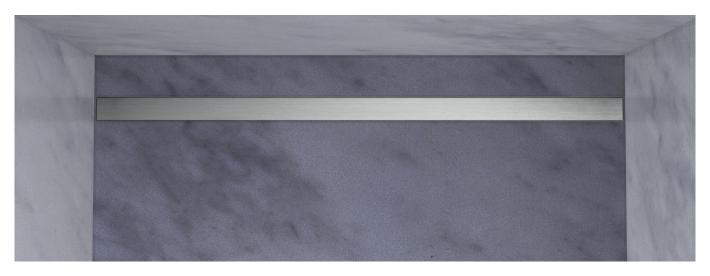
Floors

A floor made of hard foam support material creates the perfect substrate for tiles and you can thus adapt them optically to the design of the room. LUX ELEMENTS manufactures floors in the wet area with point and linear drainage variants. If you opt for point drainage, you can choose between six decorative design grates, including a model with a locking system.

The linear drainage also features an attractive design solution that lends itself, for example, to installation in niches: here, the stainless steel channel cover is optically extended to the wall. Of course, you can also choose the classic channel drain with a cover that is tileable on the rear side.

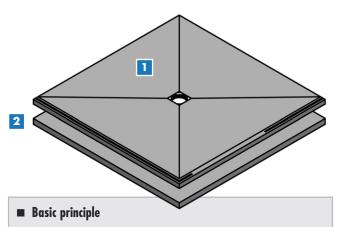
The rule for all variants is: the floors are sealed and have a gradient.





Floor elements and substrate elements

ROOM-BO and ROOM-UBO



- 1 Floor element, hard foam support material
- 2 Substrate element, fits the floor element, 55 mm thick

Floor elements - ROOM-BO

- With prefabricated gradient (30/45 mm) and factory sealed
- For point or linear drainage by choice

Substrate elements - ROOM-UBO

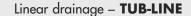
- 55 mm thick
- Accessories (optional): Individually compiled assembly material

■ Point drainage / Linear drainage



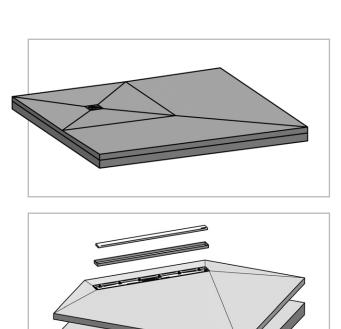
Point drainage - TUB

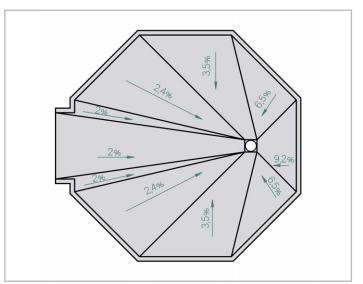
- Integrated and sealed floor drain support frame
- Height-adjustable for optimum adaptation to covering thickness
- For barrier-free construction
- Secure click system for fastening the drain connection fitting
- Second drainage level
- Floor drain systems and accessories
 Details → page 26/27

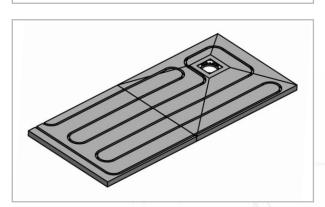


- Integrated and sealed floor channel drain
- Reversible channel cover rail offers two design options
- Clean tiling with tiling aid
- Height-adjustable for optimum adaptation to covering thickness
- For barrier-free construction
- Secure click system for fastening the drain connection fitting
- Second drainage level
- Floor drain systems and accessories
 Details → page 26/27

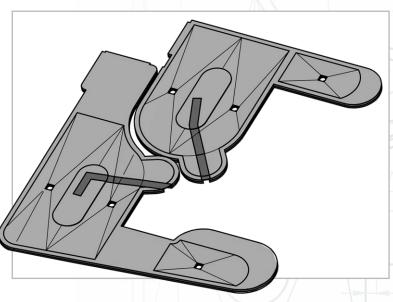


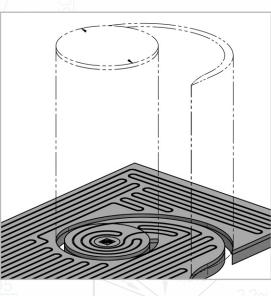












Point drainage

TUB 2 4

■ Basic principle

- 1 Floor element, hard foam support material, prefabricated gradient and factory sealed
- 2 Grate, standard or design
- **3 Grate fitting frame**, individual height adjustment to covering thickness
- **4 Floor drain support frame**, integrated and sealed in the factory
- 5 Substrate element (optional), fits the floor element
- **6 Floor drain support**, horizontal or vertical, incl. odour trap

■ TUB-RA-S Standard*

■ TUB-RA-DA ANGOLO







■ TUB-RA-DM MARE

■ TUB-RA-DL LUMEN





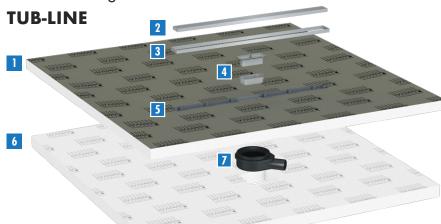
■ TUB-RA-DV VARI*, tileable





* also available with locking system

Linear drainage



■ Basic principle

- 1 Floor element, hard foam support material, prefabricated gradient and factory sealed
- 2 Cover rail, brushed stainless steel, tileable on the rear side or to be shortened continuously
- **3 Tiling aid**, brushed stainless steel, for clean tiling
- **4 Odour trap**, integrated into the drain frame
- **5 Floor channel drain**, factory-installed and sealed, incl. height adapter (an be cut as required) and click system for the firm connection with separate drain support
- 6 Substrate element (optional), fits the floor element
- **7 Floor drain support**, horizontal or vertical, incl. odour trap







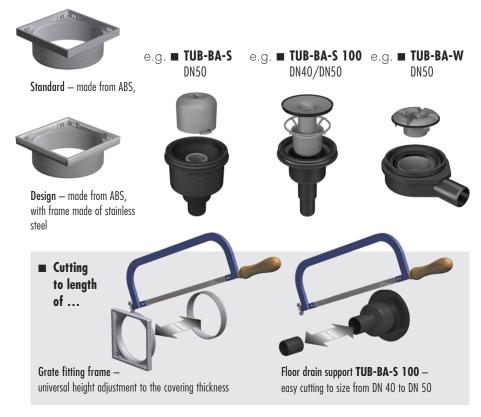




Floor drain systems – point and linear drainage

■ TUB-RA ... grate fitting frame

TUB-BA / TUB-LINE BA



Drainage capacity in accordance with DIN EN 1253 [l/s]:

Point drainage - TUB

- Standard odour trap DN50, vertical:
- e.g. **TUB-BA-S**with standard grate: 1,7 l/s
- e.g. TUB-BA-S 100
 with standard grate: 1,2 l/s
 Standard odour trap DN50,
 horizontal:
- e.g. **TUB-BA-W** with standard grate: 1,0 l/s

Linear drainage – **TUB-LINE** vertical:

- TUB-LINE BA-S: 0,8 l/s horizontal:
- e.g. **TUB-LINE BA-W 22**: 0,8 l/s

A Reversible cover rail -

- 2 design variants
- brushed stainless steel and
- tileable rear side
- B Extended
 cover rail –
 can be shortened
 continuously
- brushed stainless steel, for clean tiling
- P Height adapter height adjustable from 5 – 17 mm

Floor drain systems – point and linear drainage, accessories

TUB-BAZ / TUB-LINE BAZ

e.g. ■ TUB-BAZ STOP* e.g. ■ TUB-BAZ

e.g. **■ TUB-BAZ DN50/40**

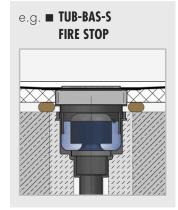


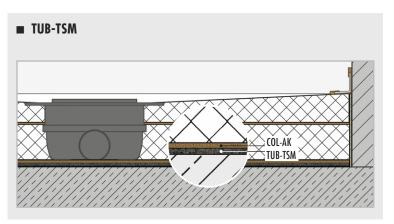




- Odour, foam and vermin barrier*
- Removable hair trap*
- Various adapter e.g. reducer, DN50 to DN40
- Fire-protection set
- Impact sound insulating mat two thicknesses, 6 and 12 mm

* Can also be retrofitted to existing installed drains







Roofs

The roof shape in a wellness room must meet not only visual but also functional requirements. In a steam bath, for example, care must be taken in the planning to ensure that condensed water can run off.

In addition, the roof has an effect on the room atmosphere. Rounded roof shapes such as dome roofs or barrel vaults are used to create a generous ambience. Those who favour straight lines will choose a monopitch or flat roof.

LUX ELEMENTS is able to manufacture all shapes. Lighting technology can also easily be integrated into the hard foam support elements.

The following design variants are available:

- Flat roof
- Roof with dome
- Vaulted roof
- Roof with cross vault





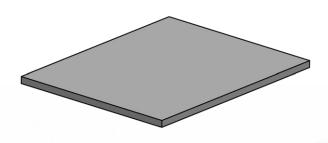




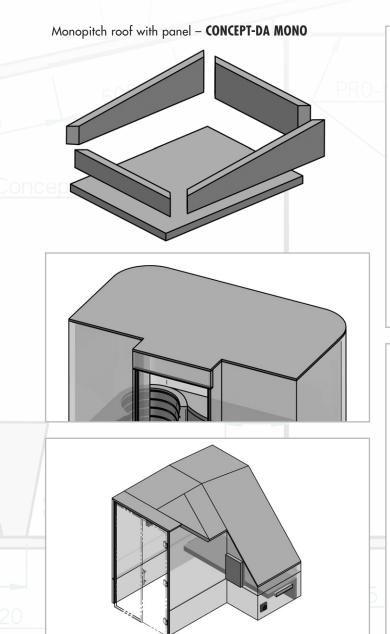
Flat roof

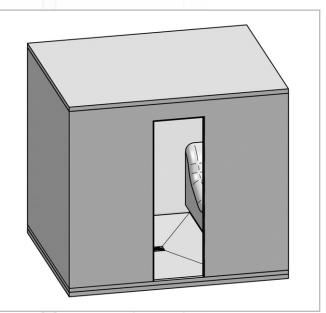
ROOM-DA

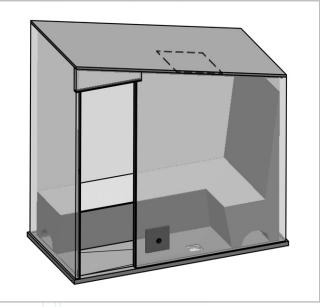
Simple flat roof shape - CONCEPT-DA FLAT



- Standard thickness 50 or 80 mmm, fits the wall
- Substrate preparation possible, e.g. for the screwed connection of shower heads or suspensions







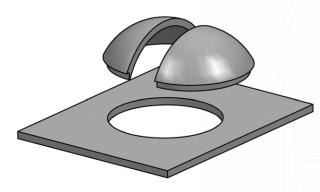
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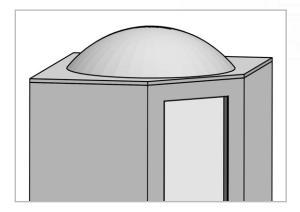
Roof with dome

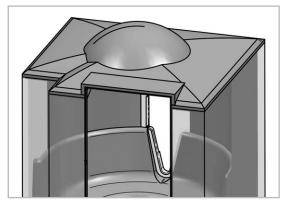
ROOM-DA

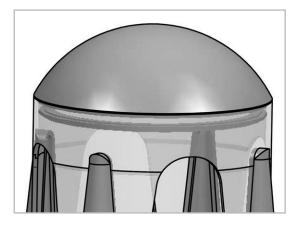
Combination of flat roof and dome - CONCEPT-DA DOM + FLAT

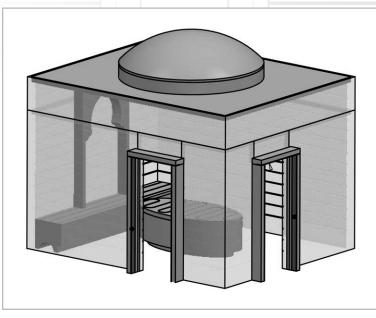


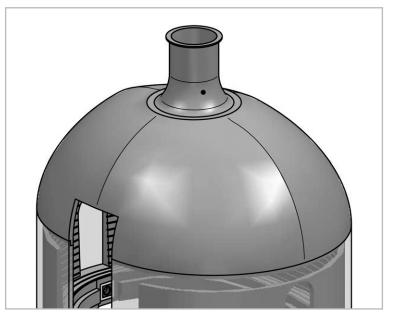
- Standard thickness 50 or 80 mmm, fits the wall
- Substrate preparation possible, e.g. for the screwed connection of shower heads or suspensions







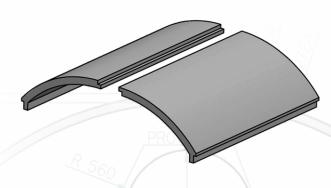




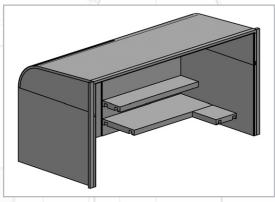
Vaulted roof

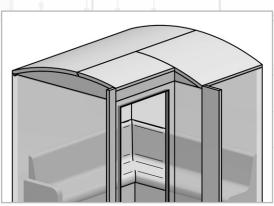
ROOM-DA

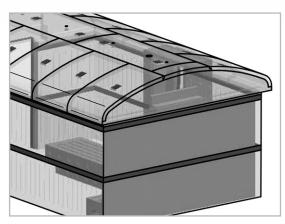
Barrel roof design – **CONCEPT-DA BARREL**

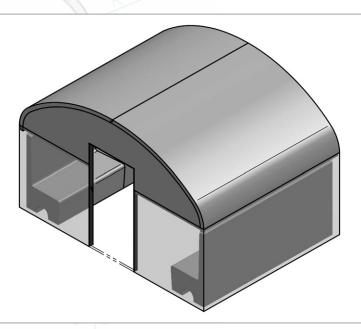


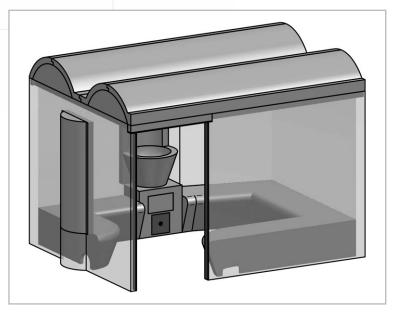
- Standard thickness 50 or 80 mmm, fits the wall
- Substrate preparation possible, e.g. for the screwed connection of shower heads or suspensions







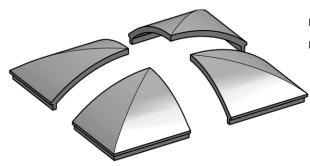




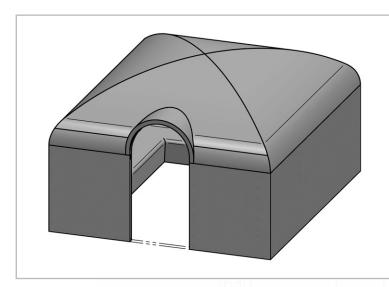
Roof with cross vault

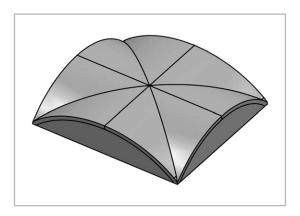
ROOM-DA

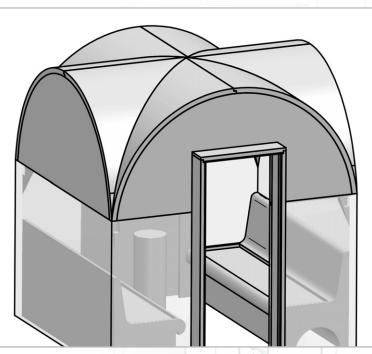
Cross-vault roof shape - CONCEPT-DA CROSS

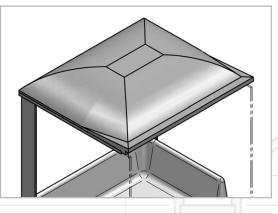


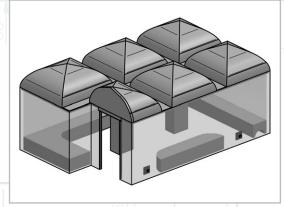
- Standard thickness 50 or 80 mmm, fits the wall
- Substrate preparation possible, e.g. for the screwed connection of shower heads or suspensions



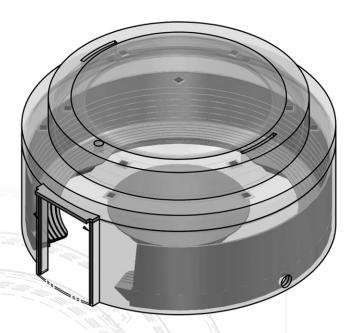






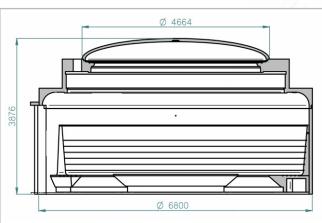


Special shapes / Ceiling suspension / Light **ROOM-DA** ...

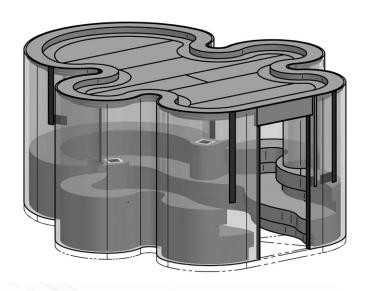


- Special shapes according to customer requirements
- Suspension points for ceiling suspensions
- Light channels for the installation of light ropes
 - → page 56/57



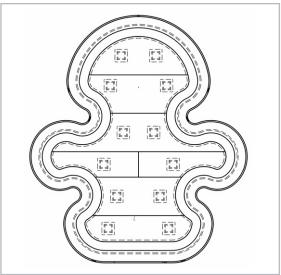








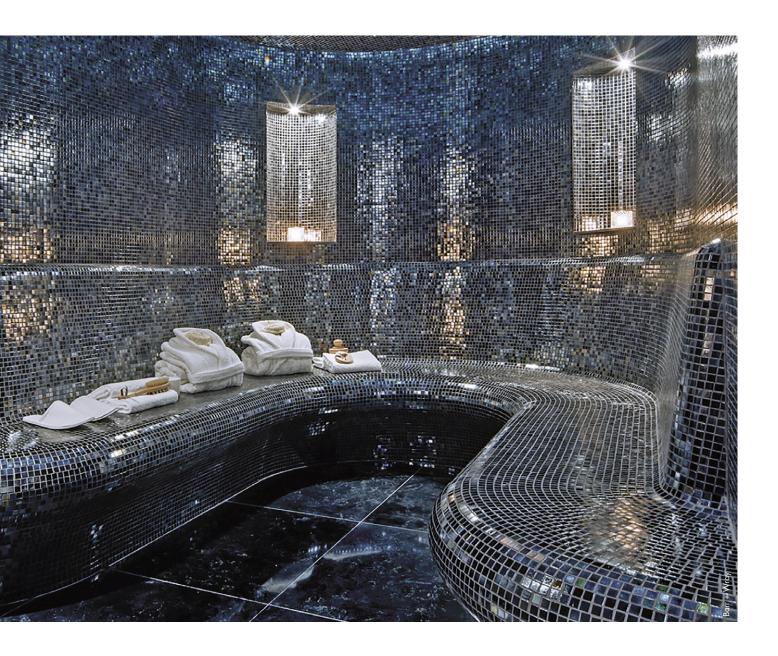












Seat variants

Comfortable seats are indispensable in wellness rooms. LUX ELEMENTS will supply you with seats and benches to match every room or area, even if it is full of nooks and crannies or round.

There is a choice of different standard seat shapes with optional rounding and end modules as well as armrests. Alternatively, individually planned seats and benches can also be manufactured.

All the products can be fitted with heating systems on request (\Rightarrow page 55).

INDIVIDUAL ROOM CONSTRUCTIONS SEAT VARIANTS



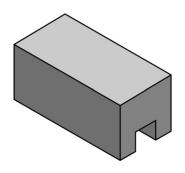






Bench seats without backrest

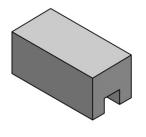
CONCEPT-BAS

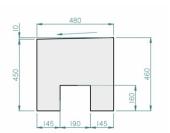


- 4 design variants straight and rounded, with and without milling for light rope ADD-LI L
 - → page 56
- Seat with slight slope
- \blacksquare Made of solid material, with integrated assembly channel
- Freely combinable with all CONCEPT-BA L backrests
 - → page 40
- Optional extensions → Page 42
- Optional: Factory-installed seat heating
 - → page 55

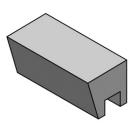
Design variants

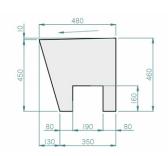
■ CONCEPT-BA S1



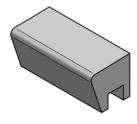


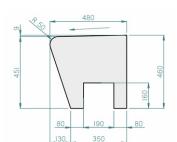
■ CONCEPT-BA S2



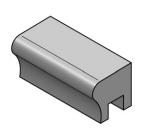


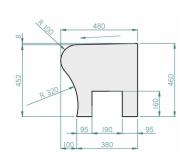
■ CONCEPT-BA S3



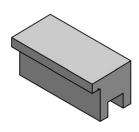


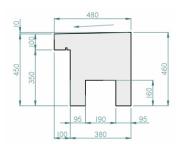
■ CONCEPT-BA S4



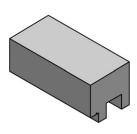


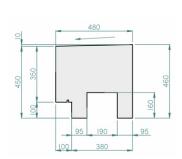
■ CONCEPT-BA S5



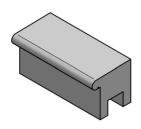


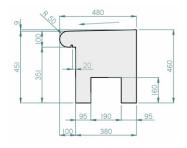
■ CONCEPT-BA S6



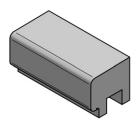


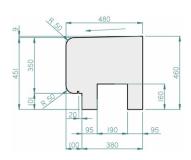
■ CONCEPT-BA S7





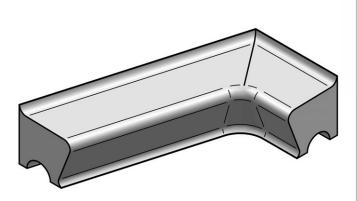
■ CONCEPT-BA S8

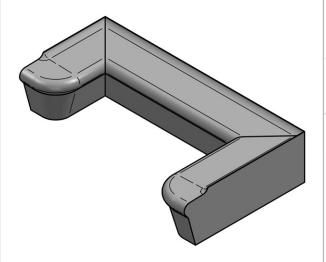


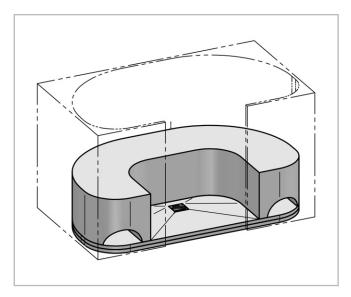


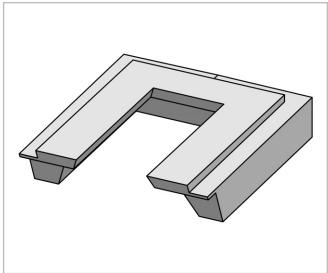
INDIVIDUAL ROOM CONSTRUCTIONS SEAT VARIANTS

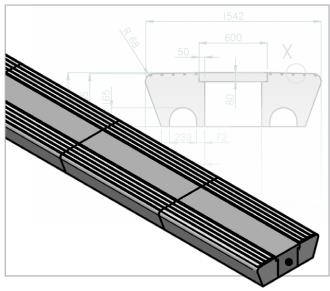
■ Special shapes – alternatively we can also realise your individual planning as a customised product

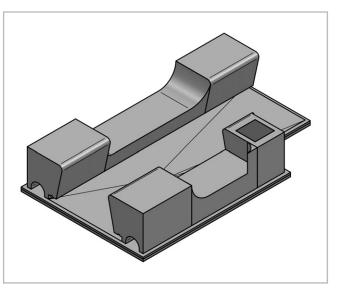








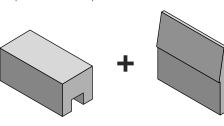


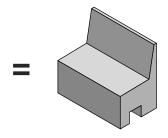


Bench seats with backrest

CONCEPT-BA S + CONCEPT-BA L

- 1. Bench seat
 without backrest
 (solid material)
- 2. Backrest (solid material)
- **3.** Bench seat <u>with</u> backrest (solid material)





e.g. CONCEPT-BA **L1**

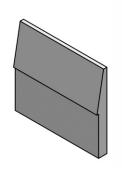
NEW: CONCEPT-BA **S1L1**

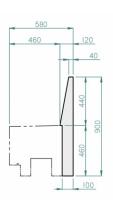
- 5 design variants –straight and rounded,
- Freely combinable with all bench seats without backrest CONCEPT-BA S
 - → page 38
- Final product made of solid material
- Optional extensions -
 - → page 42
- Optional: Factory-installed seat heating
 - → page 55

Design variants

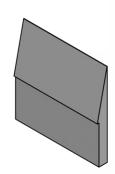
e.g. CONCEPT-BA **\$1**

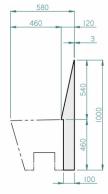
■ CONCEPT-BA L1



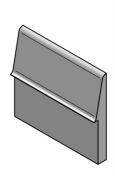


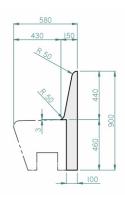
■ CONCEPT-BA L2



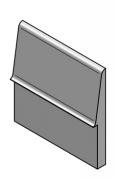


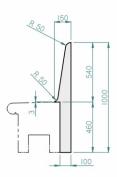
■ CONCEPT-BA L3



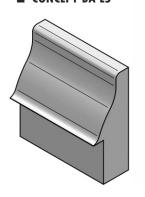


■ CONCEPT-BA L4





■ CONCEPT-BA L5

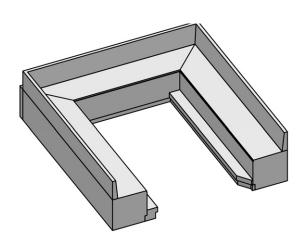


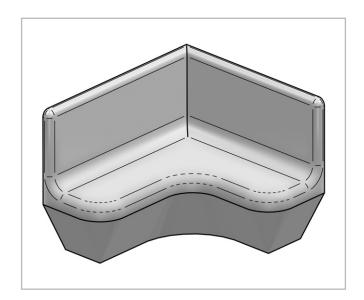


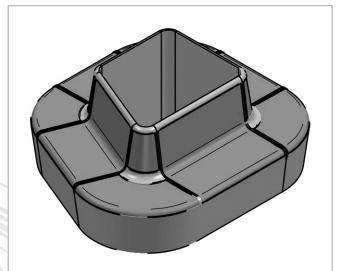
PLEASE NOTE: The bench seat variant and backrest can be freely combined. The combinations shown are only examples.

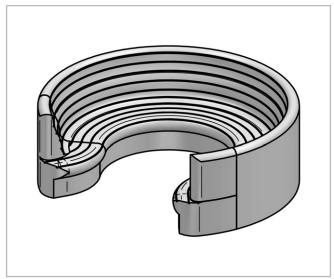
INDIVIDUAL ROOM CONSTRUCTIONS SEAT VARIANTS

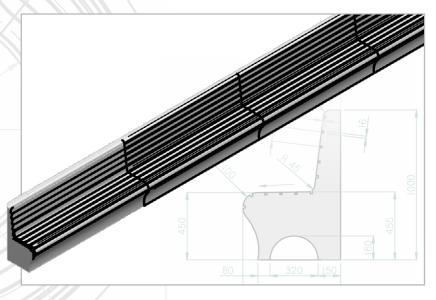
■ Special shapes – alternatively we can also realise your individual planning as a customised product

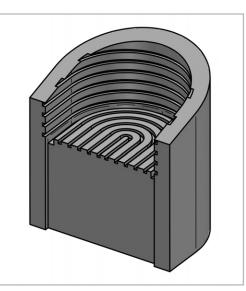










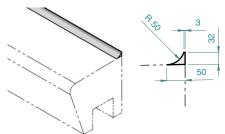


Optional extensions for bench seats

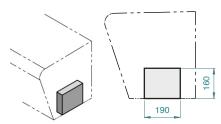
CONCEPT-BA ...



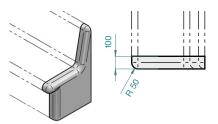
- Freely combinable with all bench seats without backrest - CONCEPT-BA S
 - **→** page 38
- Freely combinable with all bench seats with backrest - CONCEPT-BA S + CONCEPT-BA L
 - **→** page 40
- Final product made of solid material
- Optional: Factory-installed seat heating → page 55/56
- Concave trim CONCEPT-BA ... HK



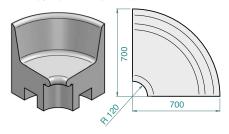
■ Bench end closed -CONCEPT-BA ... BG ...



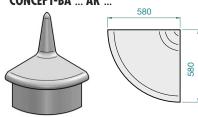
■ Bench end round -CONCEPT-BA ... BR ...



■ Corner round – CONCEPT-BA ... ER ...



■ Bench end round -CONCEPT-BA ... AR ...

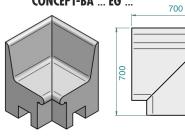


■ Extended round -CONCEPT-BA ... VR ...

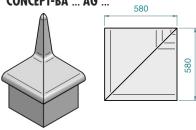


580

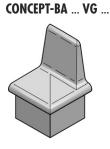
■ Corner straight – CONCEPT-BA ... EG ...

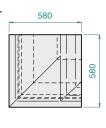


■ Bench end straight -CONCEPT-BA ... AG ...

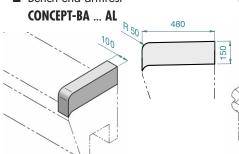


■ Extended straight -

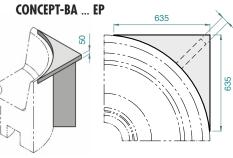




■ Bench end armrest -



■ Corner platform –

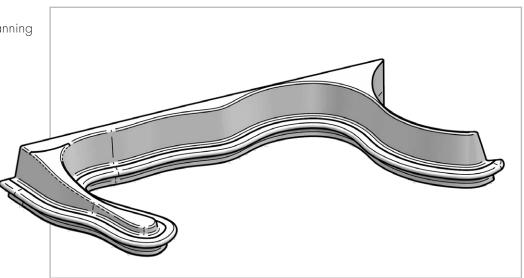


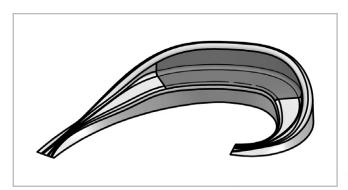
PLEASE NOTE: The bench seat variant and backrest can be freely combined. The combinations shown are only examples.

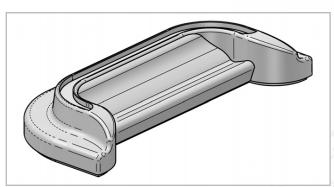
Special shape

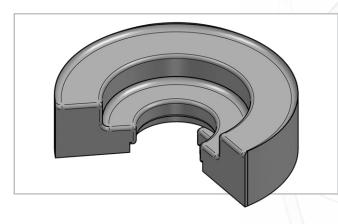
CONCEPT-BA

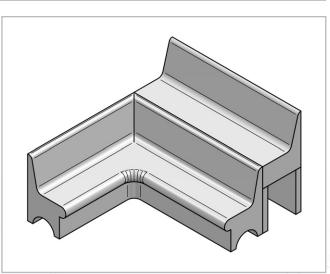
Alternatively we can also realise your individual planning as a customised product

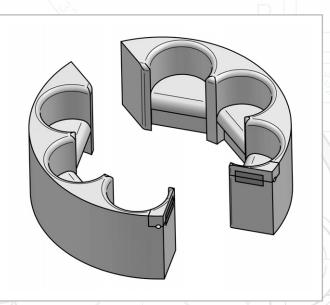






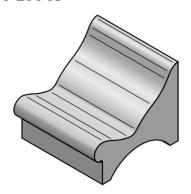






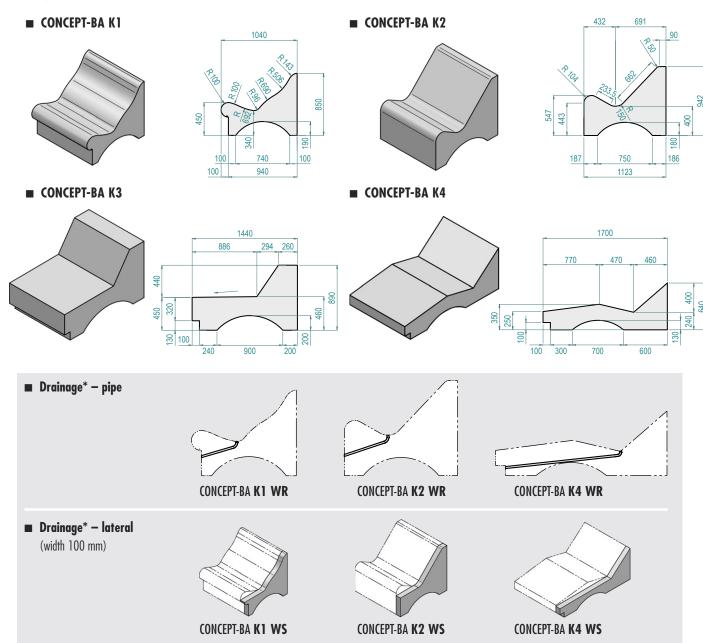
Bench seats with comfort surface

CONCEPT-BAK



- 4 design variants straight and rounded,
- Two drainage variants to choose from*
- Assembly channel integrated
- Final product made of solid material
- Optional extensions -
 - **→** page 42
- Optional: Factory-installed seat heating
 - → page 55

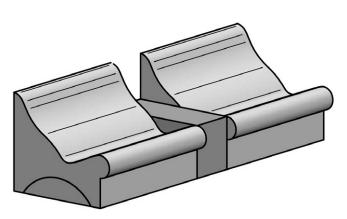
Design variants

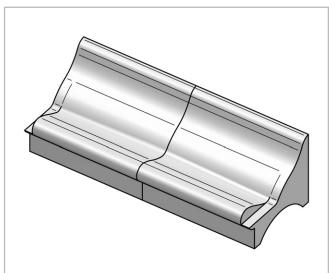


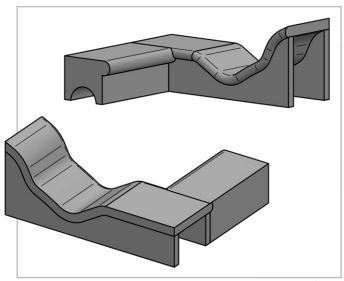
^{*}PLEASE NOTE: The drainage solutions are optional, as they are only used in the steam bath area. This is not necessary in the pool / in dry areas.

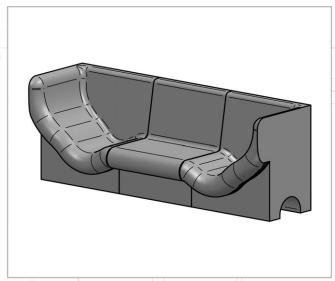
INDIVIDUAL ROOM CONSTRUCTIONS SEAT VARIANTS

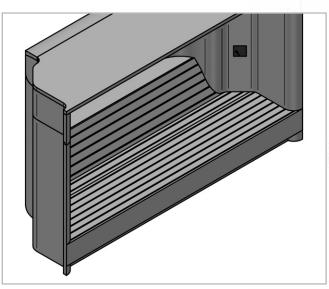
■ Special shapes – alternatively we can also realise your individual planning as a customised product

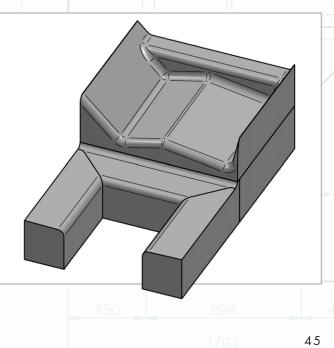






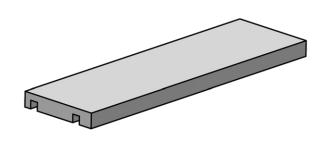






Bench seat in 'floating' design

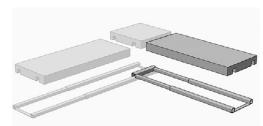
CONCEPT-BA FLOAT



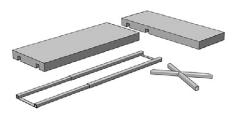
- Straight or with corners
- Stable stainless steel construction
- Optional: Heating and lighting
 - → page 55/56

Design variants

- CONCEPT-BA FLOAT GK or GL
- CONCEPT-BA FLOAT GK or GL
- + CONCEPT-BA FLOAT EK or EL



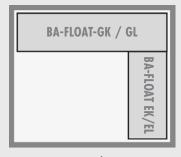
- CONCEPT-BA FLOAT GK 600
- + CONCEPT-BA FLOAT ES



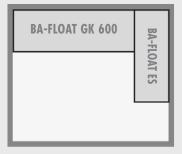
■ Installation situations



Between two walls

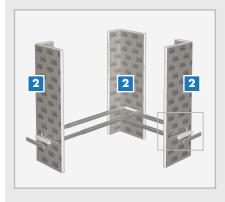


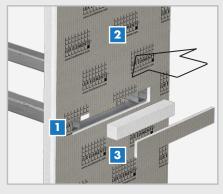
Corner element from wall to wall



Between two walls, with floating corner

■ Priciple



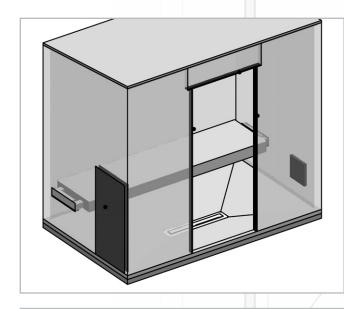


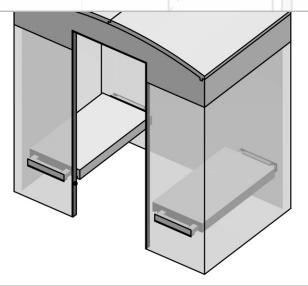
■ Assembly

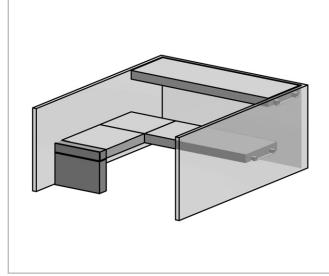
The assembly of the stainless steel sub-structure for CONCEPT-BA FLOAT into the CONCEPT-WA (see page 12) wall construction takes place via factory-made notches [1] in the corner elements [2]. For this, a seat height of 45 cm is predefined (other heights possible upon request).

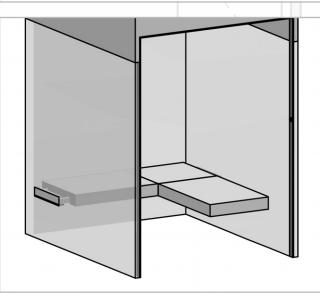
Loose hard foam filler elements [3] are enclosed for the later covering of the cutouts.

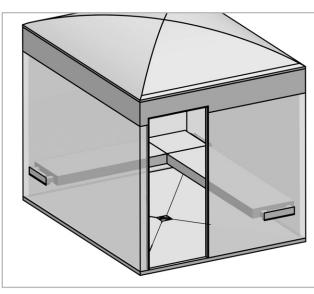
INDIVIDUAL ROOM CONSTRUCTIONS SEAT VARIANTS

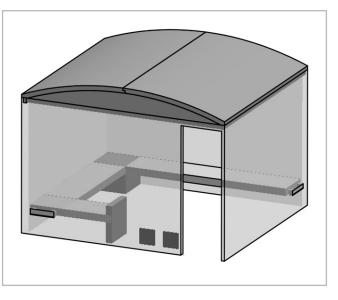














Technical solutions

Technical accessories for equipping a room construction or shower















Design and technology must be perfectly matched to each other in spas and wellness facilities.

Hard foam support elements from LUX ELEMENTS are ideally suited to the integration of technical components. The necessary millings and sections etc. can be prepared at the factory or produced on site according to exact measurements.

Technical accessories:

- Installation panel for the fastening of fittings
- Maintenance opening for easy maintenance of pipes/cables and technical components
- Steam inlet for safe feed-through of a steam pipe
- Individual millings for technical fixtures
- Hard plastic insert for the stable fastening
- Acceptance ...
 - ... of an LED spot mounting sleeve
 - ... of an empty conduit
 - ... of a flush-mounted socket

■ Heating

- Electrical heating mat, factory-fitted
- Water heating, factory-fitted or milling for the on-site installation of water heating
- Light
- Flexible light rope or LED spotlight, dimmable

■ Sound

Structure-borne sound converter as 'invisible loudspeaker'





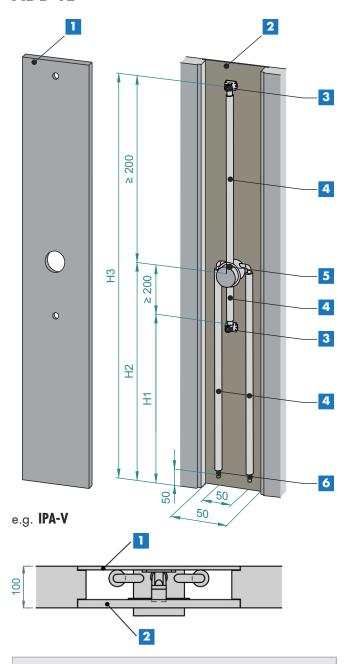
For further information, please see www.luxelements.com





Technical solutions

ADD-TE



Technical accessories for equipping a room construction (→ page 10) or shower

Installation panel - ADD-TE IPA

- Prefabricated element for the fastening of fittings
- Factory-integrated (IPA-I) or for self-installation in a room construction (IPA-E)
- Also with pre-installed flush-mounted iBox from hansgrohe as well as the associated piping with connections (+IPA-V)

■ Basic principle

- 1 Front panel, ELEMENT-EL 20, inserted loosely
- 2 Mounting plate, glued in the factory
- 3 Wall plate 1/2", internal thread to DN20
- 4 Aluminium composite pipe DN20, insulated
- **5** Flush-mounted fitting, iBox (hansgrohe)
- 6 Adapter piece 3/4", external threat to DN20

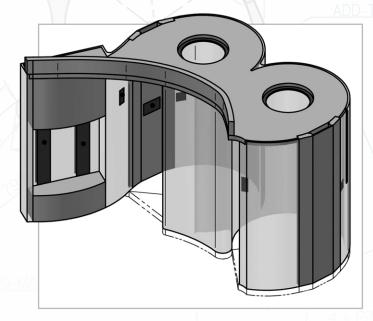
■ IPA-V — Surcharge for IPA-I/IPA-E

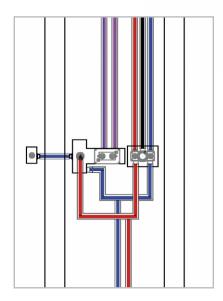
factory-fitted pipework with flush-mounted iBox from hansgrohe plus the associated fittings; all connections are pressed and tested

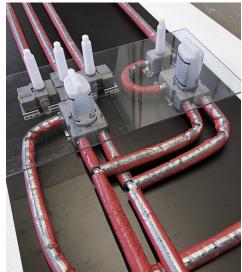
INDIVIDUAL ROOM CONSTRUCTIONS TECHNICAL SOLUTIONS

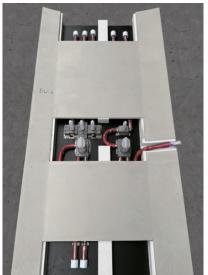
Pipework

- Factory piping according to customer requirements and factory installation of sanitary installations
- Simple piping, complex sanitary installations or iBox from hansgrohe possible













Technical solutions

ADD-TE



■ Basic principle

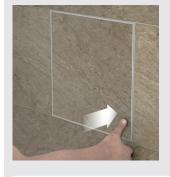
- 1 Filler, usable depending on the thickness of the covering
- **2 Front panel**, usable depending on the thickness of the covering
- 3 Metal frame maintenance opening, opening to the right or left possible

Technical accessories for equipping a room construction (→ page 10) or shower

Maintenance opening - ADD-TE REV

- Four different sizes, from 150 x 150 mm to 600 x 600 mm
- Easy maintenance of pipes/cables and technical components
- Easy opening and closing by light pressure
- Metal frame, rotatable by 180° opening to the right or left possible
- Front panel for thinner covering thicknesses
- Factory milling for maintenance opening in the wall element
- Fillers for adaptation to covering thicknesses of 2 or 12 mm

■ Functional principle







Easy **opening and closing** by light pressure

Metal frame, rotatable by 180° – pening to the right or left possible

■ Adaptation of the installation height — by fillers for covering thicknesses of 2 or 12 mm





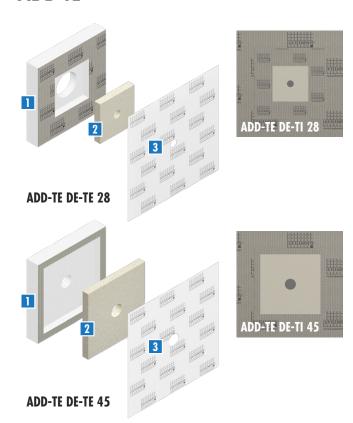


- A Application with plaster with front panel / fillers on frame
- — Application with mosaic tiles with front panel / fillers on frame
- Application with natural stone without front panel / fillers under frame

INDIVIDUAL ROOM CONSTRUCTIONS TECHNICAL SOLUTIONS

Technical solutions

ADD-TE

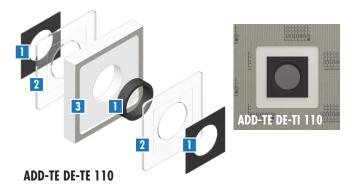


- **■** Basic principle
 - 1 Mounting plate, hard foam support material
 - **2 Supporting panel**, temperature-resistant, Ø 28 or 45 mm
 - 3 Sealing sleeve, loose, 400 x 400 mm

Technical accessories for equipping a room construction (→ page 10) or shower

Steam inlet - ADD-TE DE

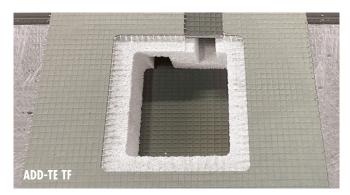
- Temperature-resistant supporting panel for a steam inlet
- Safe feed-through of a steam pipe
- Preparation for different manufacturer types
- Three different variants:
 - Support panel 150 x 150 x 30 mm, with 28 mm hole for a steam inlet, incl. sealing sleeve
 - Support panel 250 x 250 x 30 mm, with 45 mm hole for a steam inlet, incl. sealing sleeve
 - Support panel 260 x 260 x 8 mm (on front and rear side) with 110 mm hole for a steam inlet, incl. high-temperature insulating material
- Factory-integrated or single



- Basic principle
 - 1 High-temperature insulating material, Ø 110 mm
 - 2 Supporting panel, hard plastic insert, Ø 110 mm
 - 3 Mounting plate, hard foam support material

Technical solutions

ADD-TE

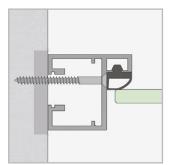


Technical accessories for equipping a room construction (→ page 10) or shower

Millings - ADD-TE TF

■ Additional charge for technical fixtures, milling, factory-made according to customer's specification





Hard plastic insert - ADD PRO-MAK

- For adhering to hard foam
- For the stable fastening, for example, of hose holders or fittings
- Different versions:
 - as running meter, 50 mm or 80 mmm wide
 - prefabricated pieces for specific sizes





Acceptance of an LED spot mounting sleeve (WDT) – ADD-TE AF/AI

- As a milling for the on-site acceptance of a sealing flange
- Also as a factory-integrated sealing flange
- For subsequent acceptance of a WDT spot integrated sleeve





Acceptance of an empty conduit - ADD-TE LF/LI

- Two different standard pipe diameters (25 or 32 mm)
- As a milling in the hard foam support element with loose cover
- Also as a factory-integrated and covered empty conduit
- For the feed-through of electrical cables, e.g. for switch plates





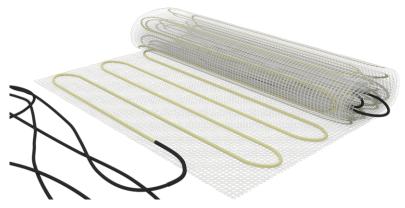
Acceptance of a flush-mounted socket (WDT) – ADD-TE UF/UI

- Four different versions: 1, 2, 3 and 4-fold
- As a milling in the hard foam support element for on-site acceptance
- Also as a factory-integrated WDT flush-mounted box

INDIVIDUAL ROOM CONSTRUCTIONS TECHNICAL SOLUTIONS / HEATING

Electrical heating mat

ADD-EH



Optional for all CONCEPT-BA

- 280 W/m², 230 V
- Factory-fitted
- Individually made to measure
- Incl. temperature sensor
- Separate thermostatic controllers - ADD-EH Z - different versions, with and without timer





ADD-EH Z

A ADD-EH ZA



C ADD-EH ZC











Suitable for electrical heating set - ADD-EH

- A without timer, 12 A, 230 V AC
- **B** <u>with</u> timer, 12 A, 230 V AC
- for mounting in distribution cabinet set, 6A, 230V AC, can be snapped onto 35 mm, DIN rail with illuminated digital display (space requirement 2HP)
- D with timer, 16A, 230V AC LCD display

Water heating

ADD-WH



Milling for water heating ADD-WH F

Optional for all CONCEPT-BA

Water heating - ADD-WH

- Factory-fitted
- Made to measure
- Built-in single-circuit heating system cable approx. 9.9 x 1.1 mm
- With transfer points and leak-tightness check

Milling for water heating - ADD-WH F

- Milling for the on-site installation of water heating
- Individually made to measure

Light – LED spot

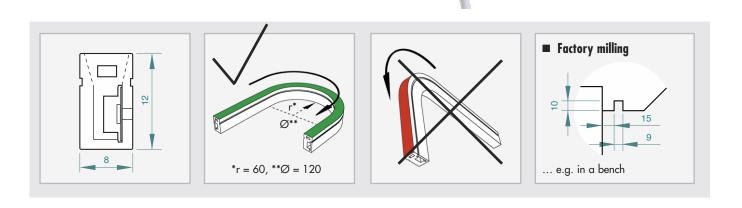
ADD-LIP



Light - LED light rope

ADD-LI L

- Flexible, bendable in horizontal direction
- Light colour 'warm white'
 (WW, 3000 K) or 'colored' (RGB)
- Protection class IP67
- Length to measure, factory-made
- Suitable remote controls ADD-LI F
- Suitable power supply units ADD-LI N



Light – LED spot and LED light rope, accessories **ADD-LI** ...











A Controller - ADD-LI S

- Suitable for ADD-LI P and ADD-LI L
- Suitable for WW and RGB
- Protection class IP20

Remote controls - ADD-LI F

- in addition to ADD-LI S
- To adjust the brightness of ADD-LI L (VVV)
- To select color and program of ADD-LI P and ADD-LI L (RGB)
- Protection class IP20
- Including wall mounting

Power supply units - ADD-LI N

- Suitable for ADD-LI P and ADD-LI L
- 3 models: 30, 100 and 250 W

Sound



Structure-borne sound converter – ADD-SO KSW

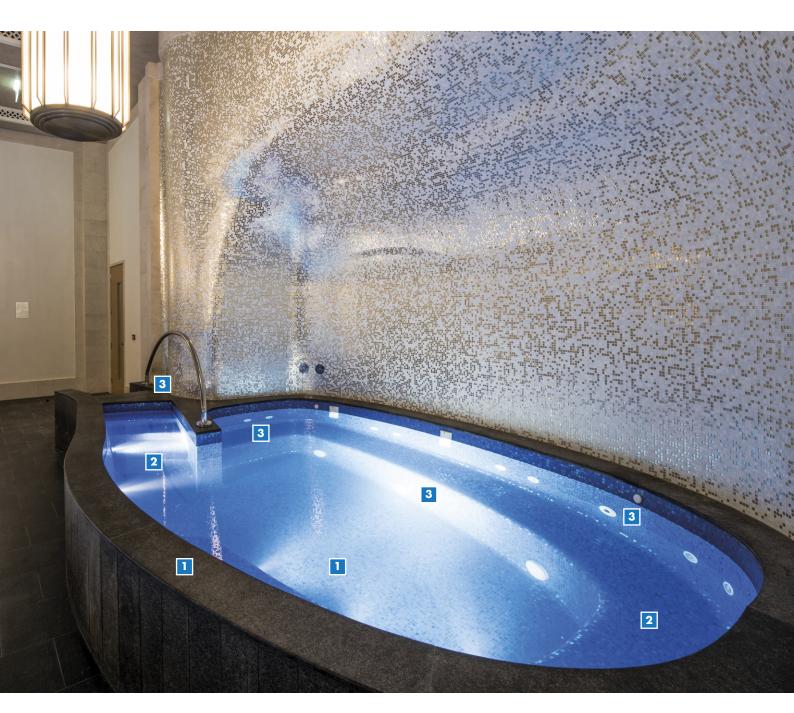
- For mid and high frequency sound reproduction on scillating surface
- 'Invisible loudspeaker' no negative influence on the wall design
- Including a hanger bolt and an integrated mounting plate for secure fastening
- Can be connected to conventional amplifiers
- Dust-tight and waterproof according to IP 68

LUX ELEMENTS — Systems for wellness

Baths and pools

No wellness facility should be without pools and baths. LUX ELEMENTS manufactures individually planned straight, ounded or free-form pool walls and floors – also with overflow channels. We also supply matching extensions such as seats, stairs, platforms or technical solutions. These includes LED spots or jets. Even the realization of substructures for fiberglass pools (GRP) is possible.

We'll be glad to advise you on technical questions.



www.luxelements.com

Systems for baths and pools

Content

Baths and pools –	- LUX	ELEMENTS	®-CONCEPT	POOL
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Baths and pools

CONCEPT POOL



LUX ELEMENTS is your specialist for bespoke productions in individual wellness facilities, e.g. individually planned pools or whirlpools, children's and plunge pools as well as technical or other built-in components in the swimming pool area.

Our competence:

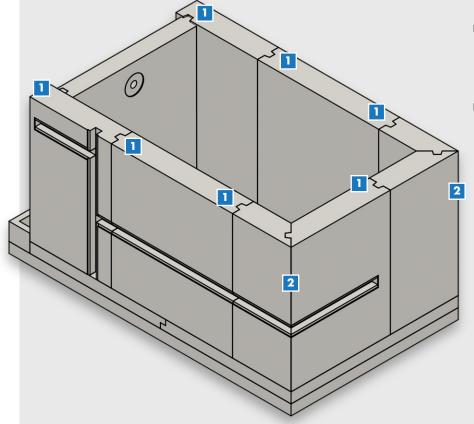
- Pools (walls, floors) straight, rounded or as free-form
- Extensions benches, stairs, platforms, etc.
- Technical solutions LED spots, jets, inlets and outlets, etc.
- Pool heads/overflow channels shaping for later technical components
- Substructures –
 positiv or negativ, for fiberglass pools (GPR)



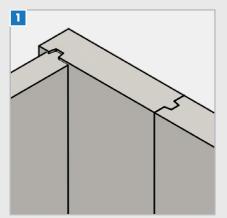


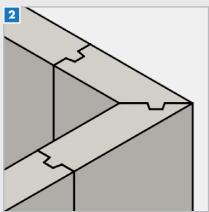
■ Technical information concerning connections

The method of construction for the connection of the individual components ensures decisive advantages:



- Fast and simple assembly thanks to optimised fitting accuracy of the elements
- High production accuracy thanks to the use of state-of-the-art cutting technologies



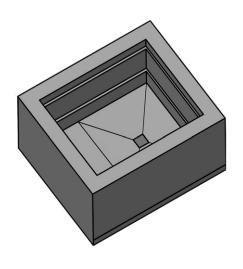


- Self-levelling panel connection thanks to V-groove
- Corners glued in the factory

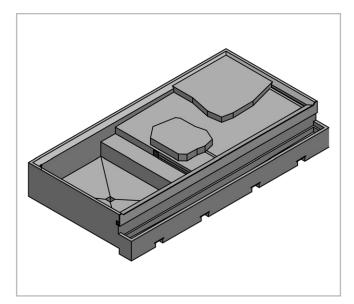
PLEASE NOTE: Design varies depending on the wall thickness. Pictures show the design with a wall thickness of 200 mm.

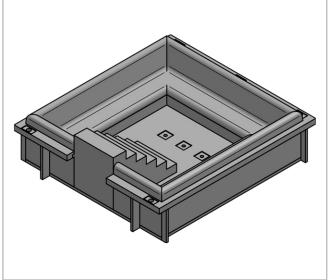
Straight, angular shapes

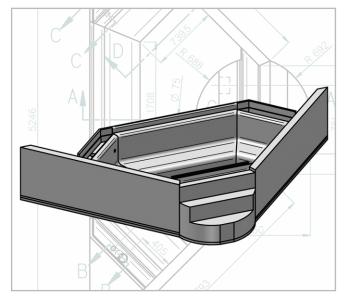
POOL-BE G

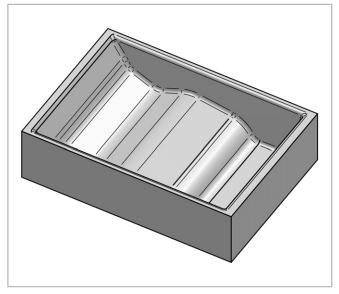


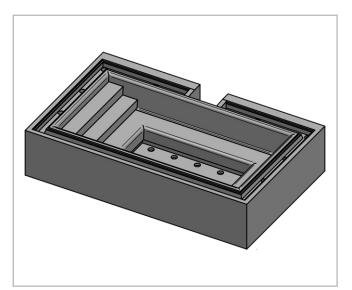
- Walls and floor made of hard foam support elements for square, rectangular, or polygonal pools
- \blacksquare Optional: Extensions and/or technical solutions
 - → page 66/67
- Accessories (optional): Individually compiled assembly and sealing material

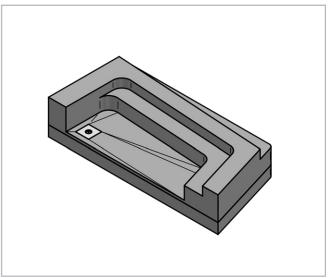


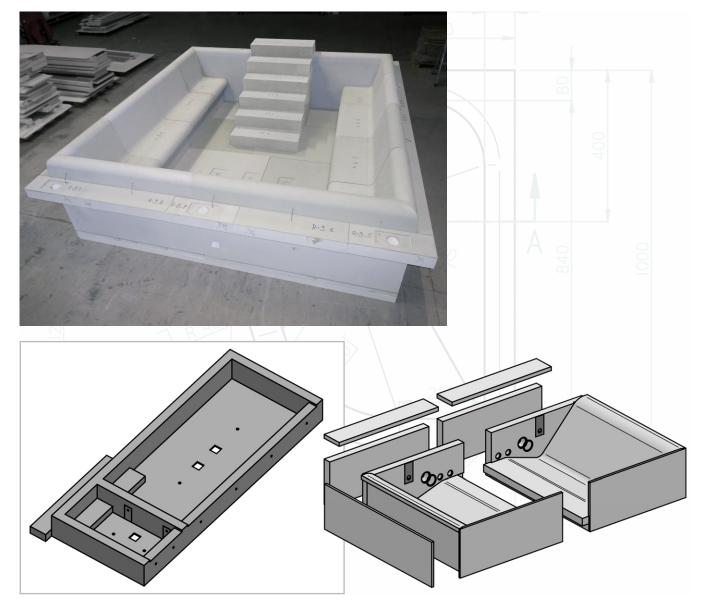






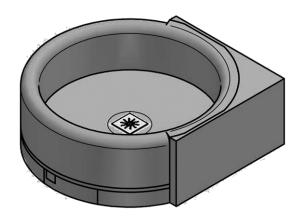




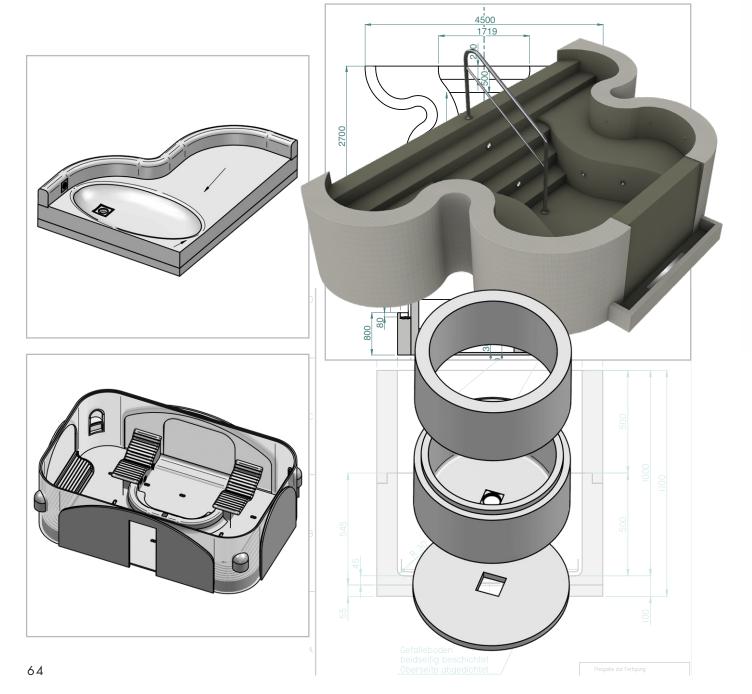


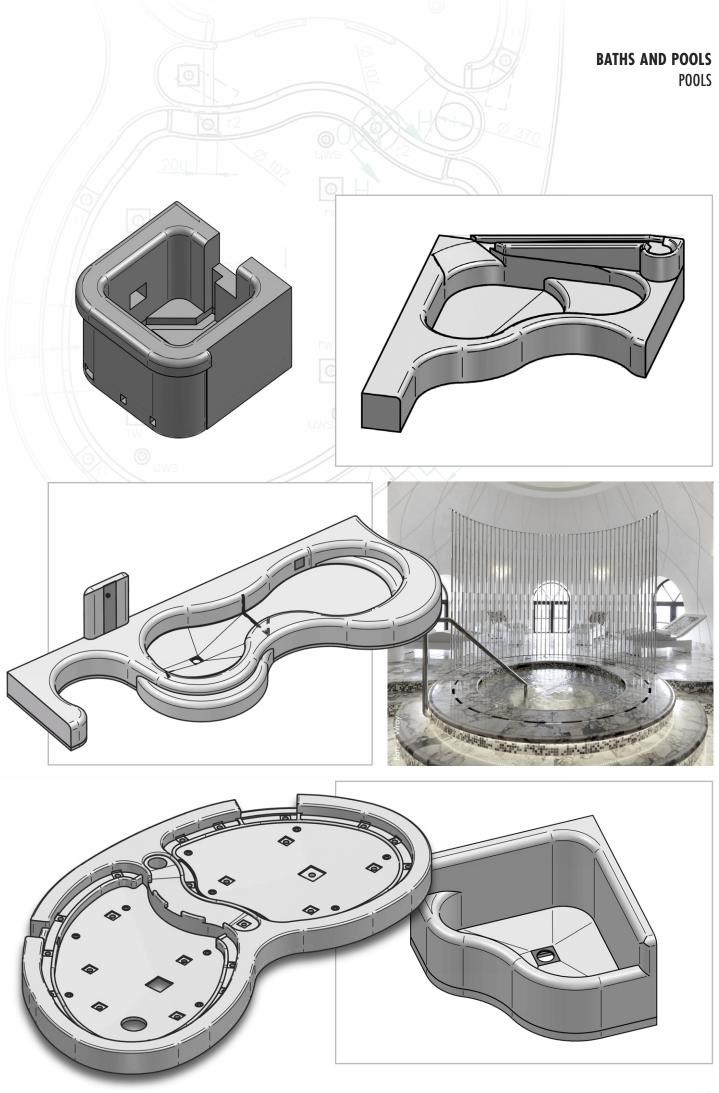
Round, rounded shapes

POOL-BE R



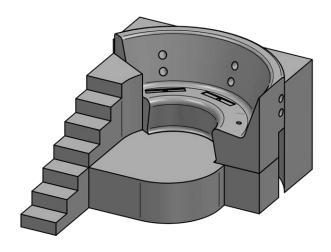
- Walls and floor made of hard foam support elements for round or rounded pools
- Optional: Extensions and/or technical solutions
 - → page 66/67
- Accessories (optional): Individually compiled assembly and sealing material



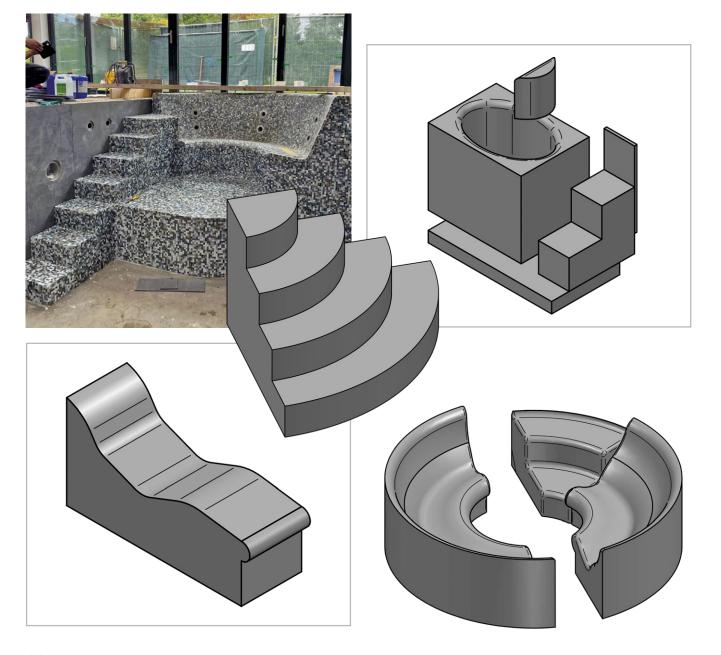


Extensions

POOL-EW

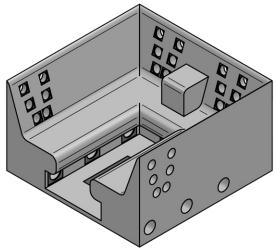


- Suitable for installation in pool structures made of hard foam support elements or concrete
- Stairs in straight and round shapes
- Platforms
- Benches
- Accessories (optional): Individually compiled assembly and sealing material

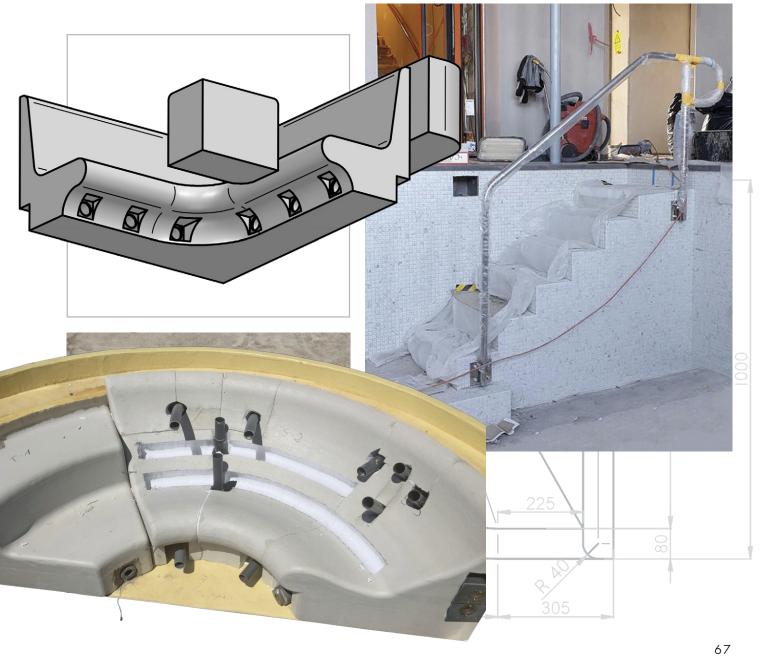


Technical solutions

POOL-TE

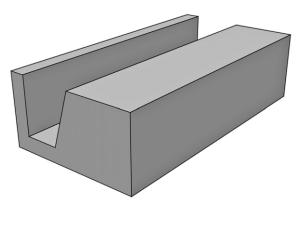


- Prefabrication of recesses for fixtures, pipes, and technical components
- Factory integration of flush-mounted and built-in components, such as...
- Railing fastenings
- Accessories (optional): Individually compiled assembly and sealing material

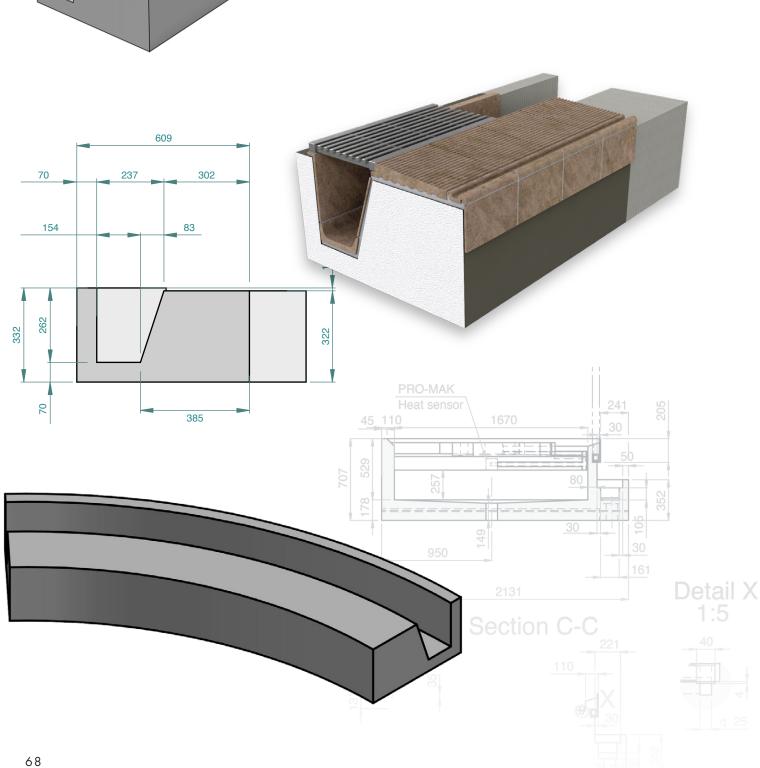


Pool heads / overflow channels

POOL-BK

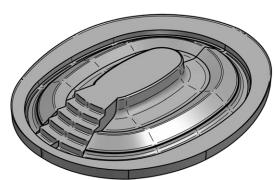


- Individual straight and rounded shapes
- Different channel cross-sections and dimensions
- Prefabrication to specific tile dimensions possible
- Accessories (optional): Individually compiled assembly and sealing material

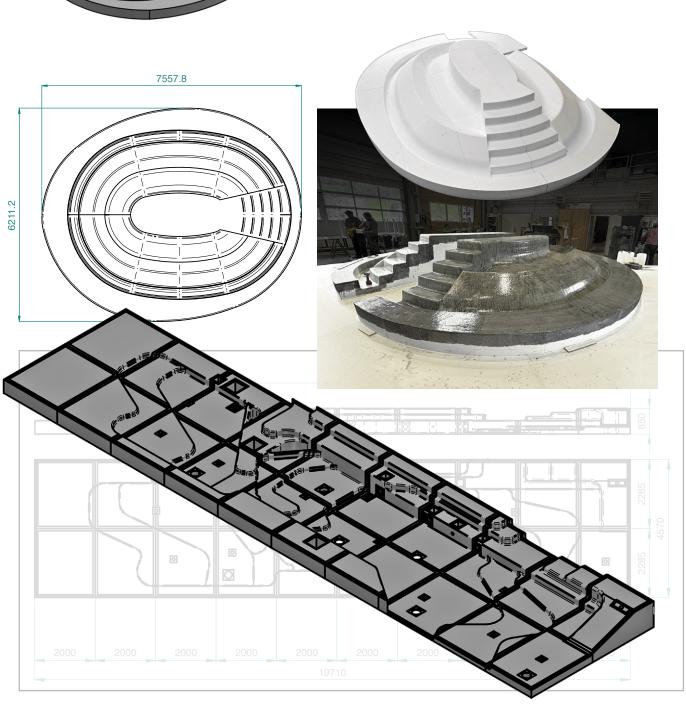


Substructures

POOL-UK



- Negative and positive substructures for the construction of fiberglass pools (GPR)
- Hard foam with or without factory coating
- Accessories (optional): Individually compiled assembly and sealing material

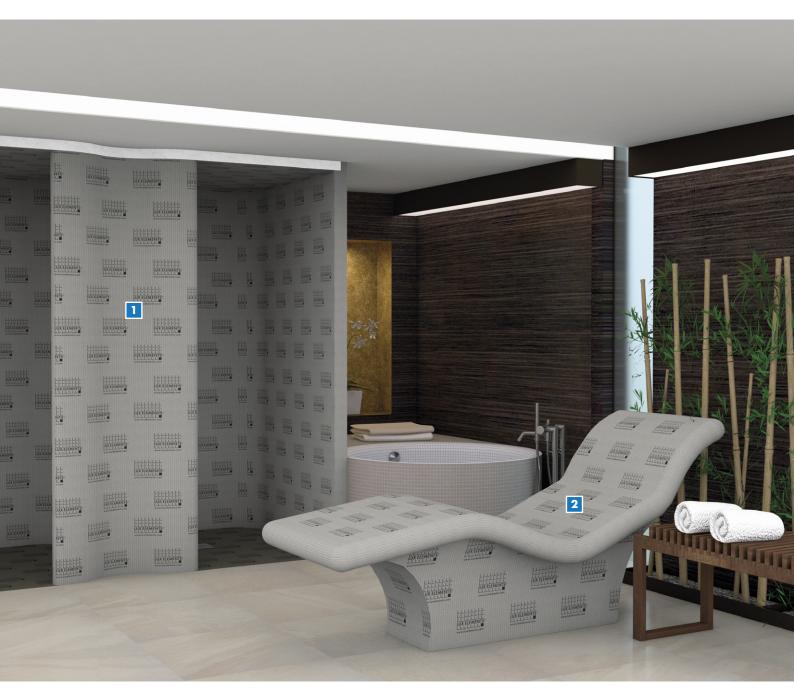


LUX ELEMENTS — Systeme for wellness

Components and wellness products

These products can be combined both with room constructions and with one another, thus giving a wellness area an homogeneous overall appearance:

- Round shower and curved shower
- Individual shower units for the commercial building sector
- Massage tables, footbaths, fountains and columns
- Relaxation loungers with or without heating
- Decorative elements



www.luxelements.com

Systems for components and wellness products

Content

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	■ RELAX-SD — Curved shower	70
	■ RELAX-SHOWER — Shower units	
2 Furnishings	s / Relaxation loungers / Decorative elements	
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	■ FURNITURE — Furnishings	82
	■ RELAX-RL — Relaxation loungers	84
	- DECO Decounting elements	0.



Shower units

A shower or shower unit is a must in every wellness area, ideally a shower flush with the floor. Design and technology must fulfil particularly high requirements here, as these showers are frequently in use. Cleaning and care are also important aspects.

In the shower systems from LUX ELEMENTS, you have found a durable and robust solution that meets these requirements. You can choose from standard building kits or design your shower unit individually in single-part or series production.

For each wall shape, we supply on request a matching shower base with gradient and drainage technology as well as tested mounting material.

We will be happy to advise you on any issue concerning the installation of fittings and shower equipment.

Round showers and curved showers

LUX ELEMENTS manufactures kits for round showers or curved showers with these components:

Construction:

- Roof element
- Shower partition wall elements
- Shower base element and substrate element

Accessories:

- Installation panel for the fastening of fittings
- End element for edges

Available as a standard item or as an individual custom-made product.

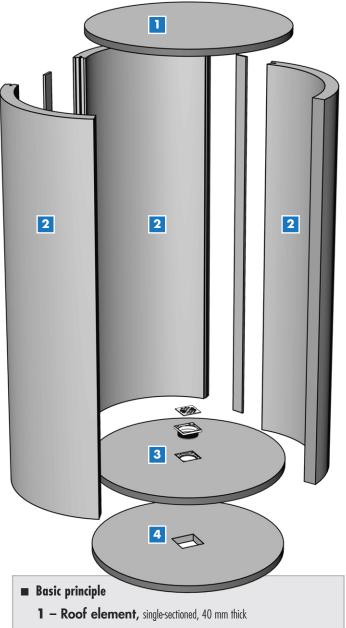






Round shower

RELAX-RD



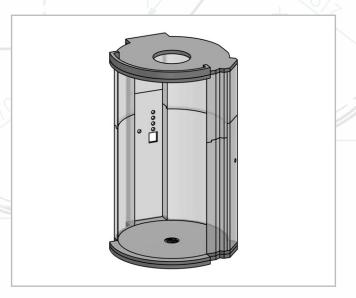
Building kit for a round shower - RELAX-RD

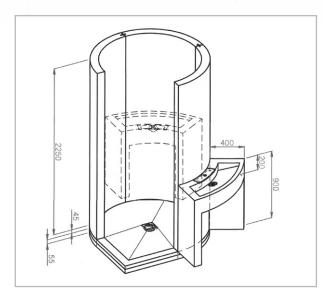
- Roof element optional
- Shower partition wall elements in 3 segments with stable connection
 - **→** page 11
- Shower base element optional factory sealed with prefabricated gradient and floor drain fitting frame
- Suitable drainage systems TUB-BA→ page 26
- Accessories (optional):
- Installation panel ADD-TE IPA for the fastening of fittings
 - → page 50
- Finishing element for edges $\ensuremath{\mathsf{DECO}\text{-}\mathsf{AE}}$
 - → page 86
- Individually compiled assembly material

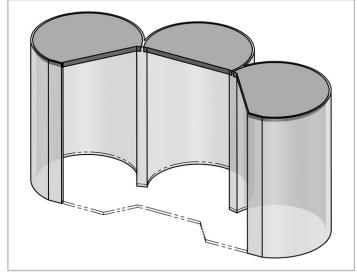
- 2 Wall elements, 3 segments, stable connection, 80 mmm thick
- 3 Shower base element, factory sealed with prefabricated gradient and floor drain fitting frame
- 4 Substrate element, fits the floor element, 55 mm thick

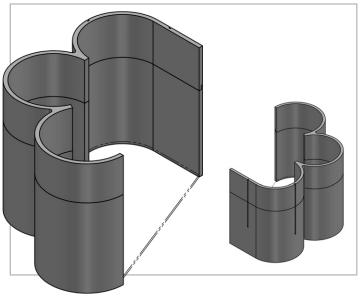
ROUND AND CURVED SHOWERS / SHOWER UNITS ROUND SHOWER

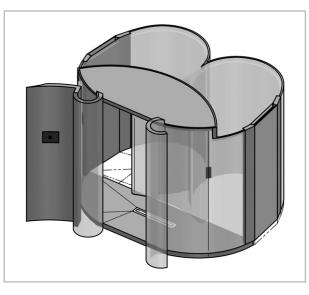
■ Special shapes – alternatively we can also realise your individual planning as a customised product





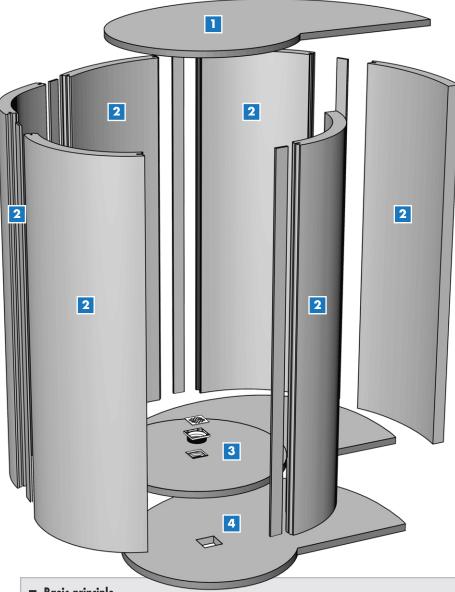






Curved shower

RELAX-SD



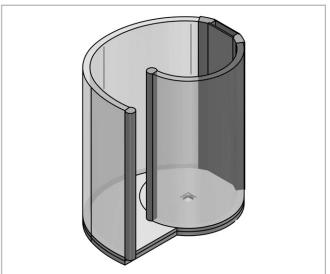
■ Basic principle

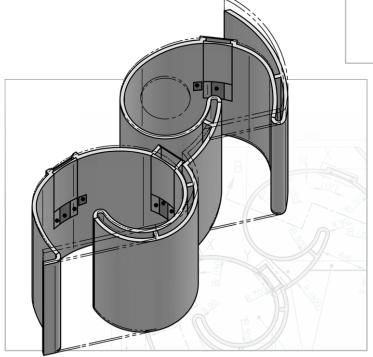
- 1 Roof element, single-sectioned, 40 mm thick
- 2 Wall elements, 6 segments, stable connection, 80 mmm thick
- 3 Shower base element, factory sealed with prefabricated gradient and floor drain fitting frame
- 4 Substrate element, fits the floor element, 55 mm thick

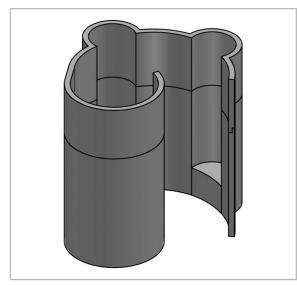
Building kit for a curved shower -**RELAX-SD**

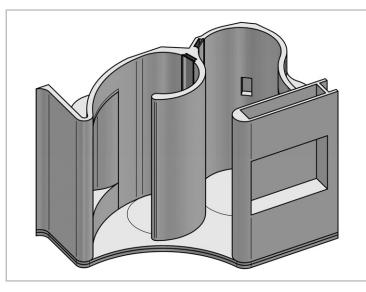
- Roof element optional
- Shower partition wall elements in 3 segments with stable connection
 - **→** page 11
- Shower base element optional factory sealed with prefabricated gradient and floor drain fitting frame
- Suitable drainage systems TUB-BA → page 26
- Accessories (optional):
- Installation panel ADD-TE IPA for the fastening of fittings
 - → page 50
- Finishing element for edges DECO-AE → page 86
- Individually compiled assembly material

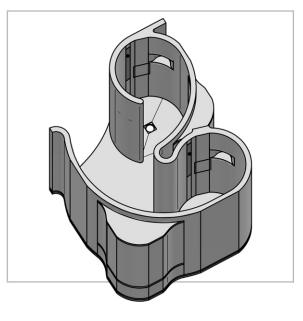
■ Special shapes – alternatively we can also realise your individual planning as a customised product





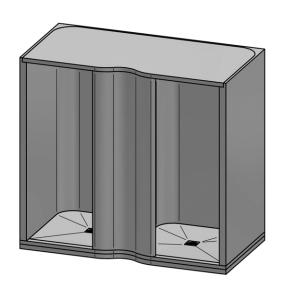






Shower units

RELAX-SHOWER

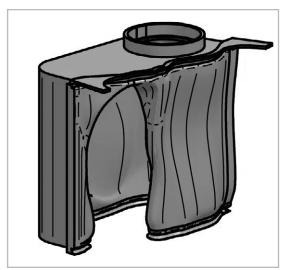


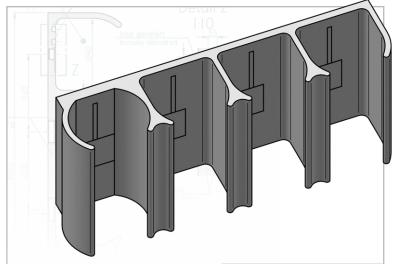
Shower units - RELAX-SHOWER

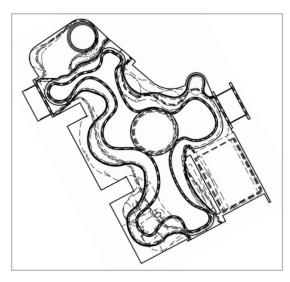
LUX ELEMENTS is your specialist for bespoke productions in individual wellness facilities. Here you can see examples of individually planned shower units made of hard foam support elements.

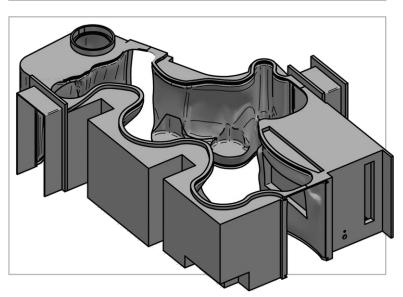
Our competence:

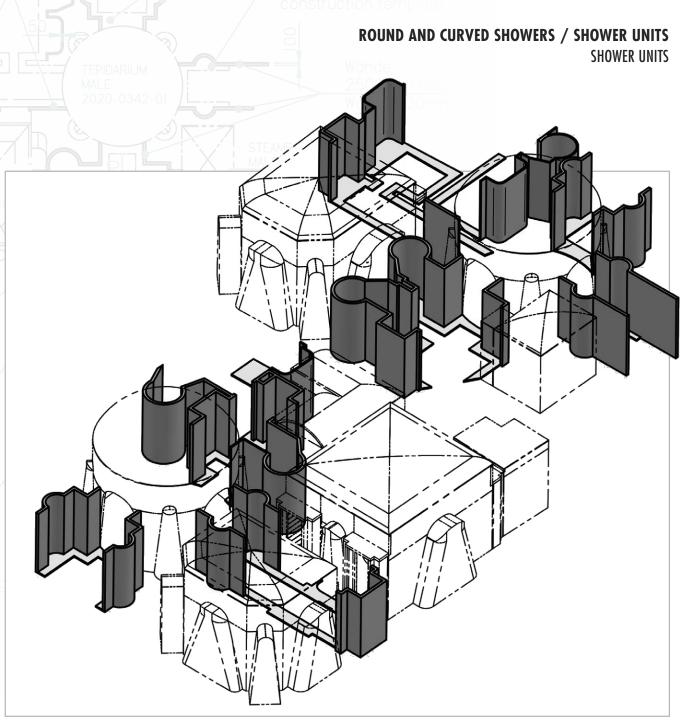
■ Shower units – round or straight shapes in a row or at an angle, combinable with glass and metal constructions or fixtures for installations

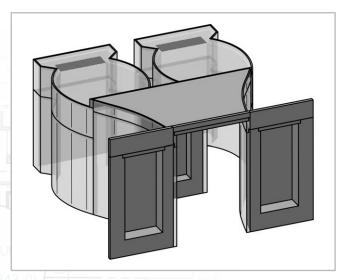


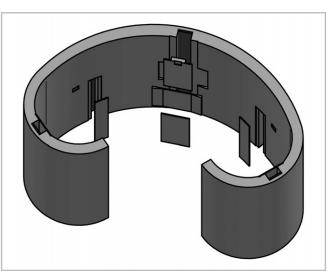












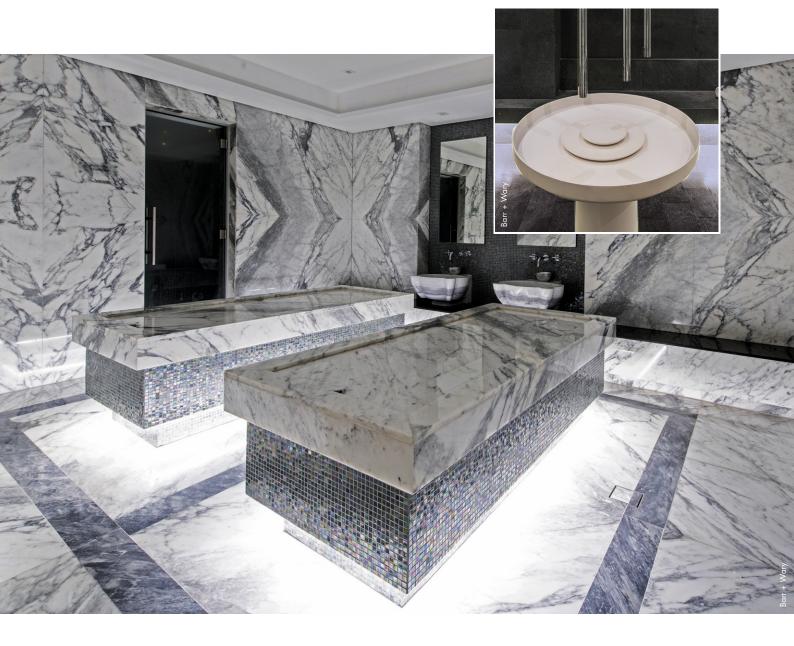


Furnishings

Individual furnishings made of hard foam support elements in the wellness area:

- Massage tables with or without heating
- Footbaths with or without bench seat
- Fountains e.g. ice fountains
- Partition walls









Relaxation loungers

Relaxation loungers belong to the basic equipment of a wellness or spa area. They are used for relaxation between applications.

LUX ELEMENTS manufactures relaxation loungers in three standard shapes that fit the body's shape perfectly and are therefore **extremely comfortable**. Unlike lounges with fabric coverings, the tiled surface is very **easy to clean** and so meets important hygiene criteria.

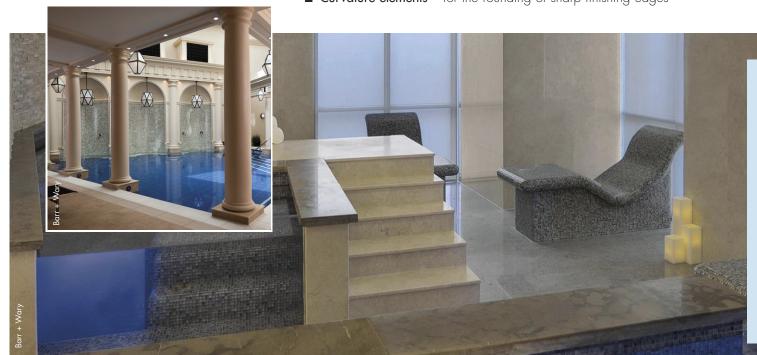
In addition, we also manufacture individually designed relaxation loungers. For example, if a substrate is required for a heat-storing moulded ceramic, we can manufacture this relaxation lounger shape in single-part or series production.

Electric or water heaters with fully adjustable controllers can be integrated into all the models.

Decorative elements

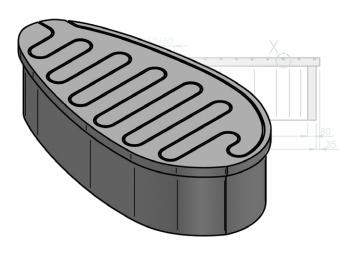
We realise decorative elements as special shapes for your individual planning, as well as standard articles:

- Concave trims for negative rounding of corners
- Curvature elements for the rounding of sharp finishing edges



Furnishings

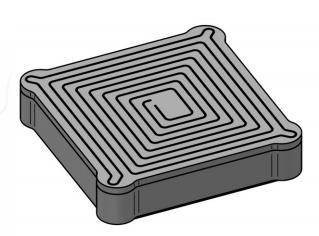
FURNITURE

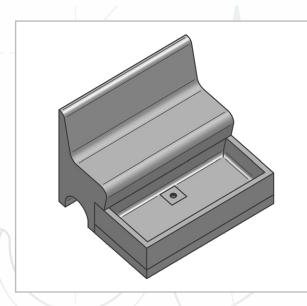


LUX ELEMENTS is your specialist for bespoke productions in individual wellness facilities. Here you can see examples of individual furniture made of hard foam support elements in the wellness area.

Our competence:

- Massage tables with or without heating
- Footbaths with or without bench seat
- Fountains e.g. ice fountains
- Partition walls







FURNISHINGS / RELAXATION LOUNGERS / DECORATIVE ELEMENTS FURNISHINGS



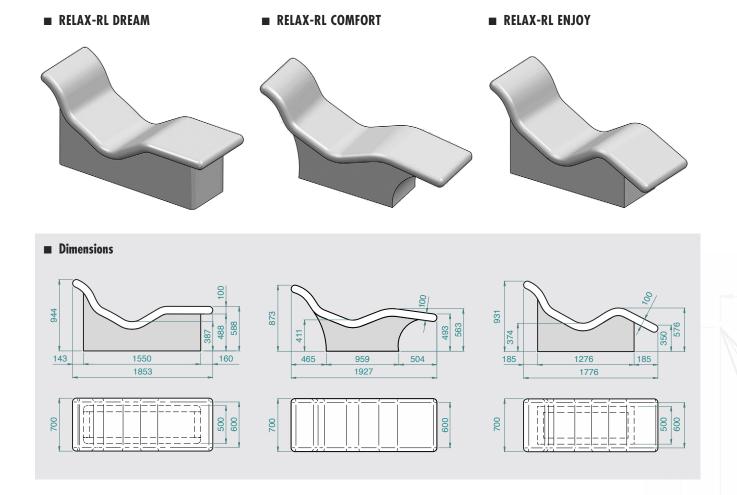
Relaxation loungers

RELAX-RL

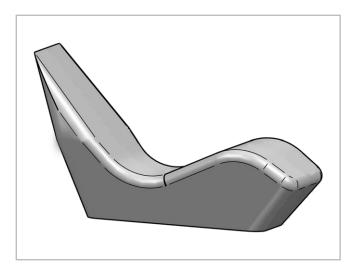


- Three different design variants as standard
- Optional with or without electrical heating system → page 55
- Separate thermostatic controllers in different versions → page 55
- Optional also with water heating
 - **→** page 55
- Special shapes alternatively we can also realise your individual planning as a customised product

Designvarianten

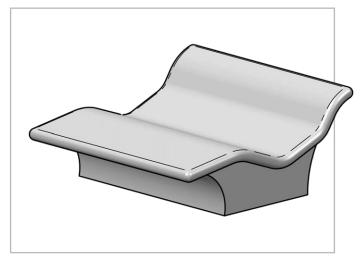


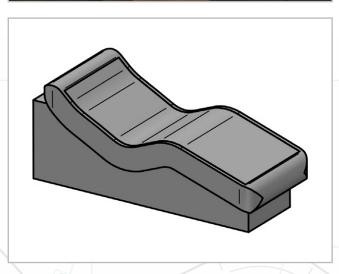
FURNISHINGS / RELAXATION LOUNGERS / DECORATIVE ELEMENTS RELAXATION LOUNGERS













Decorative elements

DECO



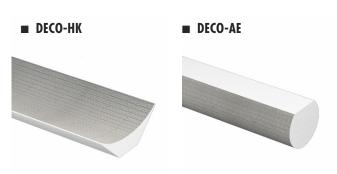
Concave trims - DECO-HK

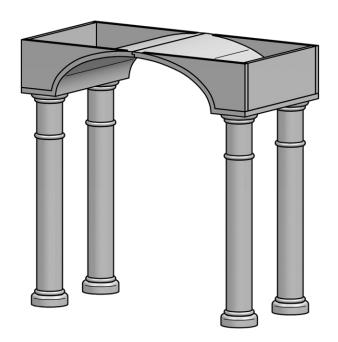
- In two sizes as standard
- For negative rounding of corners
- Decorative and functional
- Avoids the accumulation of water in corners
- Greater hygiene through easy cleaning



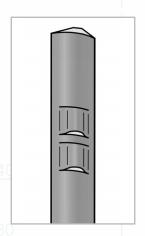
Curvature elements - DECO-AE

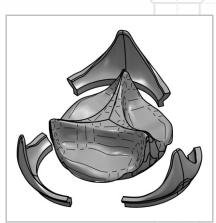
- For the rounding of sharp finishing edges
- Decorative and functional
- Combinable with round shower RELAX-RD and curved shower RELAX-SD
 - → from page 74
- Special shapes alternatively we can also realise your individual planning as a customised product





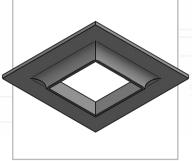
FURNISHINGS / RELAXATION LOUNGERS / DECORATIVE ELEMENTS DECORATIVE ELEMENTS



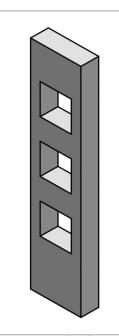


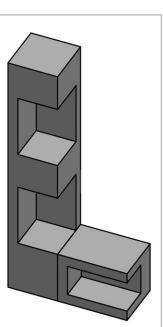
















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